

# ***54/62 BASE PARTS MANUAL***



\*Machine shown with available options

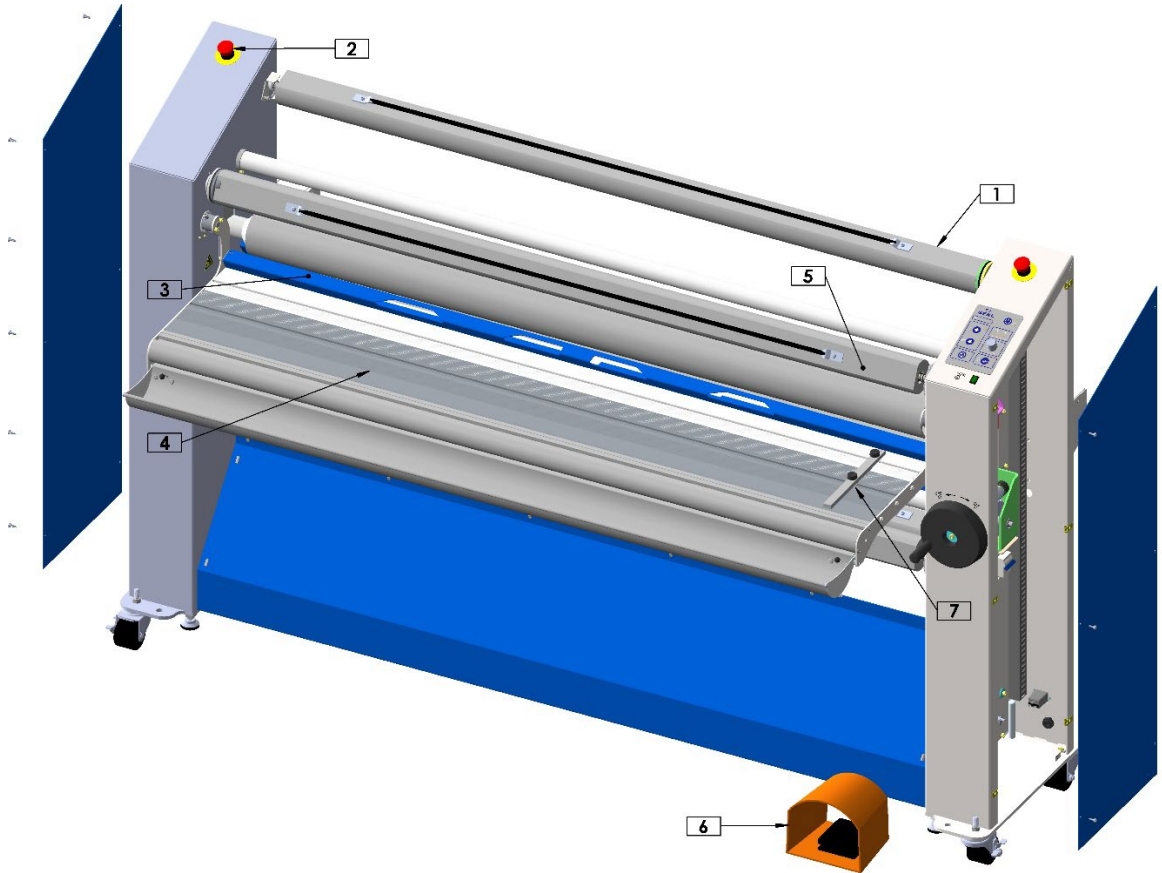
Revision A  
January 2017

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# 1 62/54 BASE SPARE PART LIST

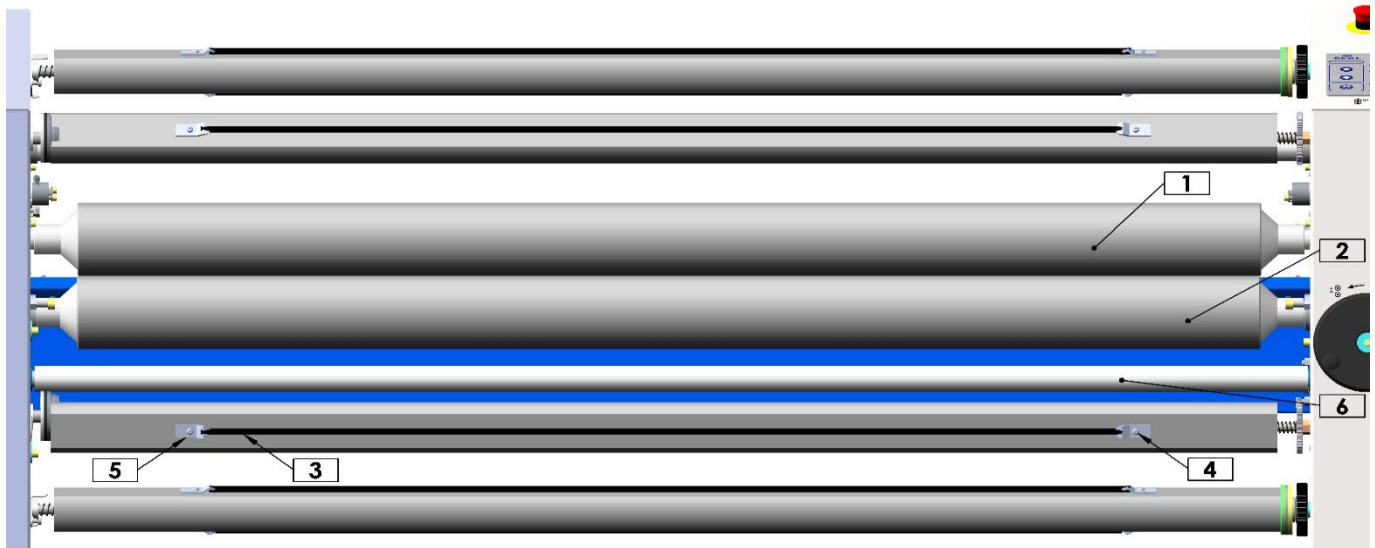
## 1.1 Front Top View - Angled



| ITEM | PART NO.  | DESCRIPTION                   | MODELS                       | COMMENTS                               |
|------|-----------|-------------------------------|------------------------------|----------------------------------------|
| 1    | SP7000995 | Auto Grip Shaft, Aluminum, 54 | 64340, 64341                 | Shown on bottom of page 2.             |
| 1    | SP7001164 | Auto Grip Shaft, Aluminum, 62 | 64338, 64339, 64339A         | Shown on bottom of page 2.             |
| 1    | 7002807   | PLASTIC AUTOGRIP ASSY., 54    | 64341A                       |                                        |
| 1    | SP7002683 | PLASTIC AUTOGRIP ASSY., 62    | 64338A, 64732, 62629         |                                        |
| 2    | SP175062  | E-STOP W/2 CONTACT BLKS       | All (including "A")          |                                        |
| 3    | SP165-086 | Image Guide – 54 Base         | All 54 Base (including "A")  | Image guide only. See options for kit. |
| 3    | SP7001170 | Image Guide – 62 Base         | All 62 Base (including "A")  | Image guide only. See options for kit. |
| 4    | SP7002875 | Table Feed in w/trough, 54    | All 54 Base (including "A")  |                                        |
| 4    | 7002737   | Table Feed in w/trough, 62    | All 62 Base (including "A")  |                                        |
| 5    | 7002807   | PLASTIC AUTOGRIP ASSY., 54    | 64341A                       | Used in wind-up positions.             |
| 5    | SP7002683 | PLASTIC AUTOGRIP ASSY., 62    | 64338A, 64732, 62629, 64339A | Used in wind-up positions.             |
| 5    | SP166-003 | Wind Up Tube round–54 Base    | 64340, 64341                 | Discontinued see note 1 below          |
| 5    | SP7001160 | Wind Up Tube round–62 Base    | 64338, 64339                 | Discontinued see note 1 below          |
| 6    | SP150-139 | Footswitch Assy 62 PRO        | All (including "A")          |                                        |
| 7    | SP7001528 | GUIDE, TABLE ASSY KIT         | All (including "A")          | All models with table shown.           |

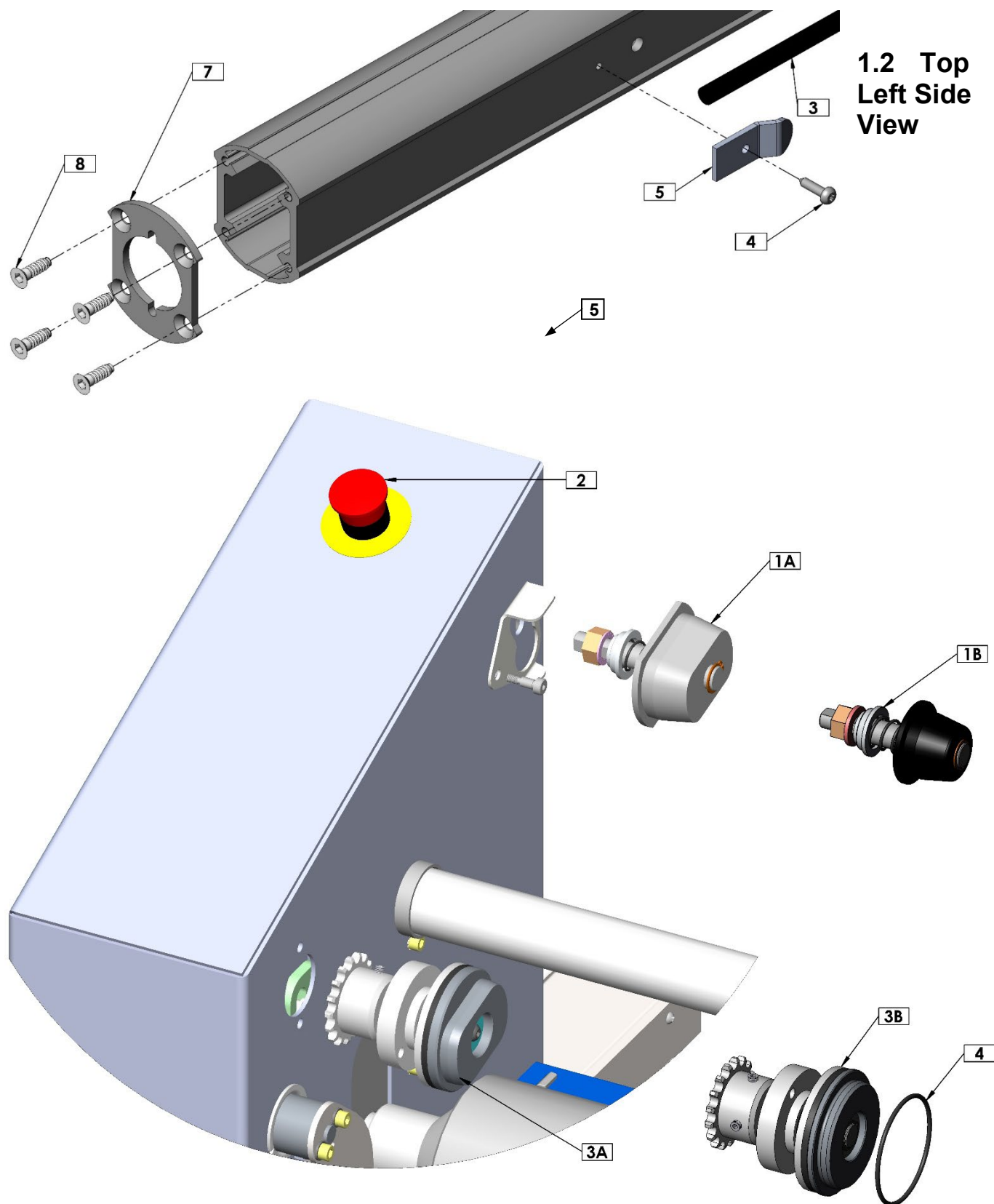
Note 1: Customer must order 65EL Windup tube (SP7002835) and cut it down to size.  
(54base 59.06")(62base 65.55")

## Front View



Not shown: SP950-1035 Bearing, for lower splitter bar. Both sides same

| ITEM | PART NO.   | DESCRIPTION                           | MODELS                             | COMMENTS                     |
|------|------------|---------------------------------------|------------------------------------|------------------------------|
| 1    | SP165-001  | TOP ROLLER ASSY (54)                  | All 54 models (including "A")      |                              |
| 1    | SP7001177  | TOP ROLLER ASSY (62)                  | All 62 models (including "A")      |                              |
| 2    | SP165-003  | Bottom Roller Assy (54)               | All 54 models (including "A")      |                              |
| 2    | SP7001173  | Bottom Roller Assy (62)               | All 62 models (including "A")      |                              |
| 3    | SP7001138  | RUBBER CORD BUNA                      | All (including "A")                | 4.75 feet per kit            |
| 4    | 951-0061   | PAN HEAD TAPPING SREW [TORX] 4.8X19MM | All (including "A")                |                              |
| 5    | SP89000081 | BRACKET CORD RETAINER                 | All (including "A")                |                              |
| 6    | 7003705    | Hose Splitter Bar 54 Base             | All 54 models (including "A")      |                              |
| 6    | SP7001161  | SPLITTER BAR (TUBE 62)                | All 62 models (including "A")      |                              |
| 7    | 511725     | PLATE END (TAKE-UP)                   | 64340, 64341, 64338, 64339, 64339A | For Aluminum Autogrips only. |
| 8    | 951-0044   | M6 X 20 FH TORX TAPTITE TRILOBULAR    | 64340, 64341, 64338, 64339, 64339A | For Aluminum Autogrips only. |



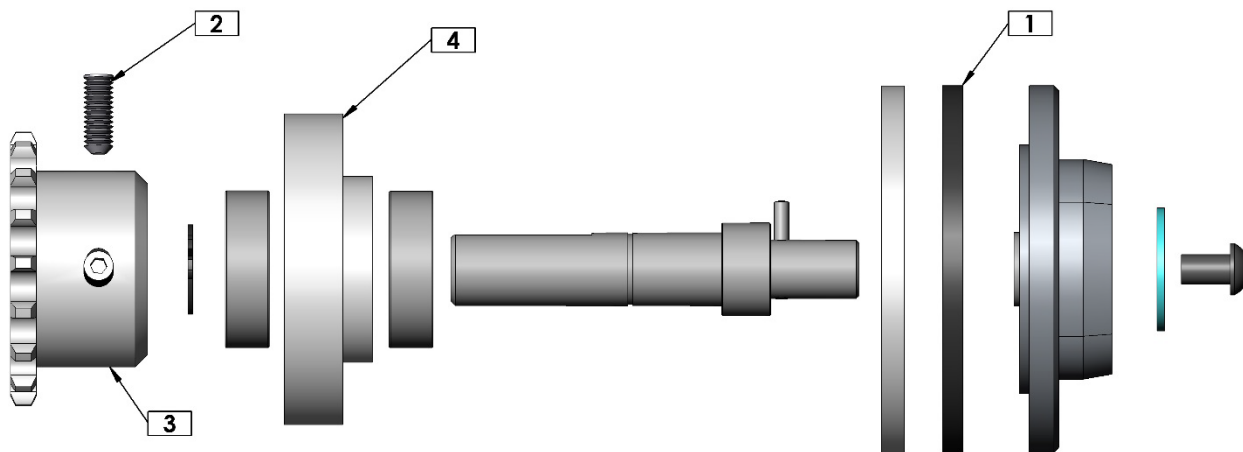
| ITEM | PART NO.  | DESCRIPTION         | MODELS                       | COMMENTS              |
|------|-----------|---------------------|------------------------------|-----------------------|
| 1A   | SP7002438 | CONE ASSY. AUTOGRIP | 64341A, 64338A, 64732, 62629 | For plastic Autogrip. |

|    |            |                                        |                                    |                                                                |
|----|------------|----------------------------------------|------------------------------------|----------------------------------------------------------------|
| 1B | SP7001045  | Cone Assy LH -US Version               | 64340, 64341, 64338, 64339, 64339A | For aluminum Autogrip.                                         |
| 2  | SP175062   | E-Stop W/2 Contact Blks                | All (including "A")                |                                                                |
| 3A | SP7002723  | Spare Wind-up Brake Assy with Autogrip | All "A", 64732, 62629              | For plastic Autogrip. See section 1.3.1 for individual parts.  |
| 3B | SP7002155  | WIND UP BRAKE ASSY                     | 64340, 64341, 64338, 64339         | Discontinued, See note 1 below. See 1.3.2 for available parts. |
| 4  | SP953-8002 | O-ring Standard Round                  | 64340, 64341, 64338, 64339         | Available.                                                     |
| 5  | 89000318   | Bracket Unwind Interlock               | All (including "A")                |                                                                |

Note:

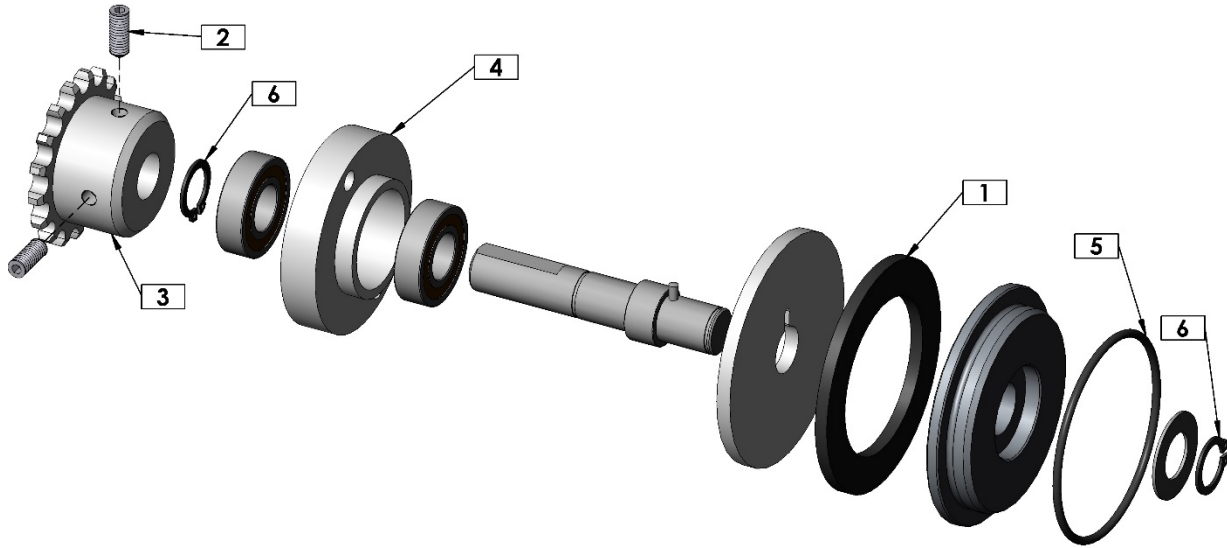
- 1) You can update this to Autogrip style by ordering these three kits - SP7002723, SP7002727 and SP7002683.

### 1.2.1 SP7002723 Parts View



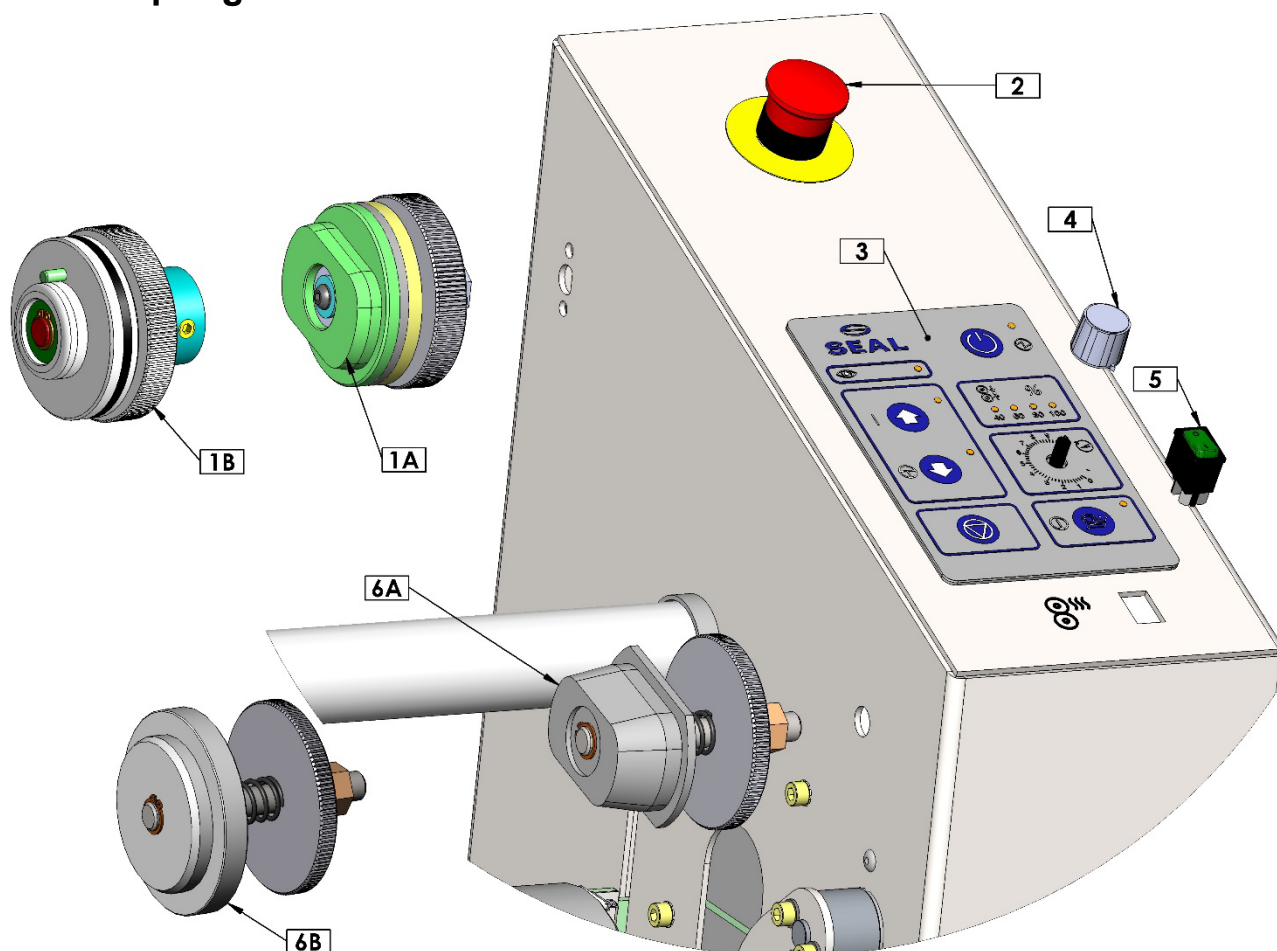
| ITEM | PART NO.    | DESCRIPTION              | MODELS | COMMENTS |
|------|-------------|--------------------------|--------|----------|
| 1    | SP7001312   | Unwind Friction Material | N/A    |          |
| 2    | 35104006016 | SET SCREW M6 X 16        | N/A    |          |
| 3    | 35601360010 | Sprocket Z=17 3/8X7/32   | N/A    |          |
| 4    | 37001360170 | Bearing Housing          | N/A    |          |

### 1.2.2 SP7002155 Parts View



| ITEM | PART NO.    | DESCRIPTION              | MODELS | COMMENTS |
|------|-------------|--------------------------|--------|----------|
| 1    | SP7001312   | Unwind Friction Material | N/A    |          |
| 2    | 35104006016 | SET SCREW M6 X 16        | N/A    |          |
| 3    | 35601360010 | Sprocket Z=17 3/8X7/32   | N/A    |          |
| 4    | 37001360170 | Bearing Housing          | N/A    |          |
| 5    | SP953-8002  | O-ring Standard Round    | N/A    |          |
| 6    | 953-0027    | Retaining Ring 15 X 1mm  | N/A    |          |

## 1.3 Top Right Side View

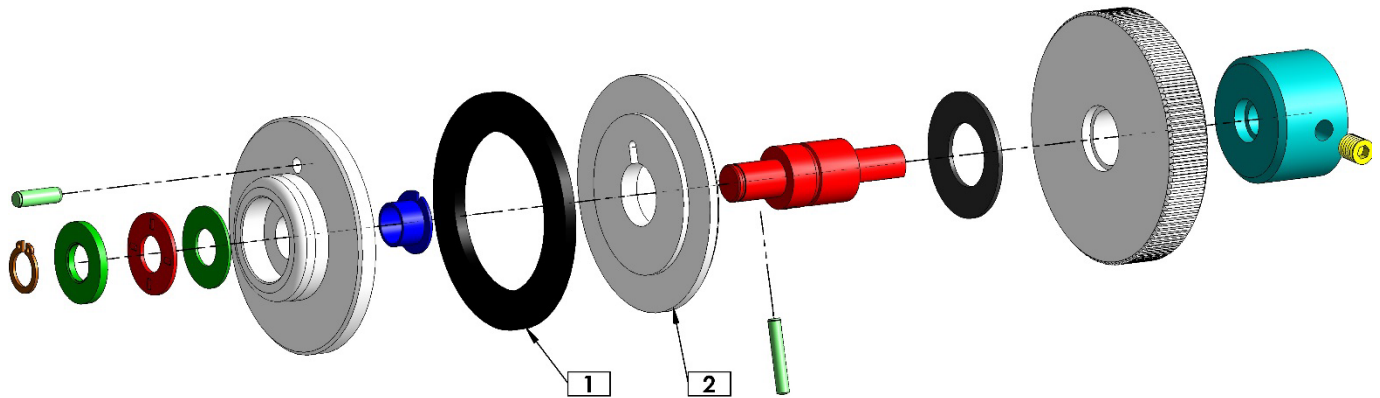


| ITEM | PART NO.   | DESCRIPTION                            | MODELS                             | COMMENTS                                                                                                |
|------|------------|----------------------------------------|------------------------------------|---------------------------------------------------------------------------------------------------------|
| 1A   | SP7002322  | UNWIND BRAKE ASSY                      | 64341A, 64338A, 64732, 62629       | For plastic Autogrip. See section 1.4.2 for individual parts.                                           |
| 1B   | SP7000998  | Unwind Brake, US Version               | 64340, 64341, 64338, 64339, 64339A | For aluminum Autogrip. See section 1.4.1 for individual parts.                                          |
| 2    | SP175062   | E-Stop W/2 Contact Blks                | All (including "A")                |                                                                                                         |
| 3    | SP165-009  | CONTROL PANEL ASSY                     | All (including "A")                |                                                                                                         |
| 4    | SP961-0023 | KNOB SPEED CONTROL                     | All (including "A")                |                                                                                                         |
| 5    | SP961-4059 | On/Off Switch Heater New Style (green) | All (including "A")                |                                                                                                         |
| 6A   | SP7002727  | Spare Wind Up Assy Pressure (side)     | All "A", 64732, 62629              | For plastic Autogrip. See Note 1 below for switch for 6B to 6A. See section 1.4.4 for individual parts. |
| 6B   | SP7002154  | Spare Wind-up Clutch                   | 64340, 64341, 64338, 64339         | Discontinued. See Note 2                                                                                |

Note:

- 1) 6B switched to 6A on these serial numbers: 64338 - 00305 62 BASE – USA; 64339 - 00717 62 BASE – Europe; 64341 - 00609 54 Base – USA; 64054 - 00159 Neschen 1600 MOVE (top shaft).
- 2) You can update this to Autogrip style by ordering these three kits - SP7002723, SP7002727 and SP7002683.

### 1.3.1 SP7000998 Parts View

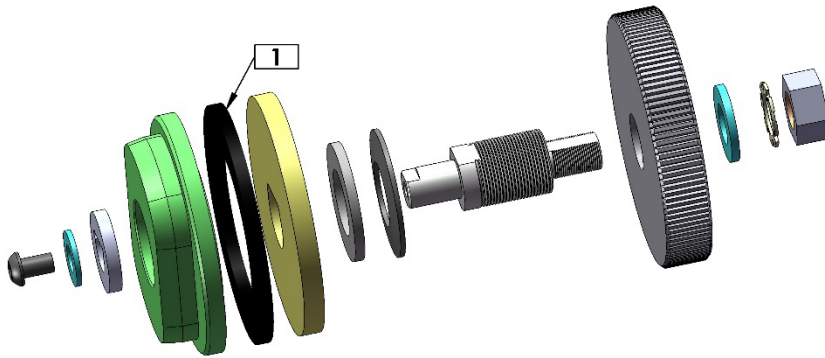


| ITEM | PART NO.  | DESCRIPTION              | MODELS | COMMENTS          |
|------|-----------|--------------------------|--------|-------------------|
| 1    | SP7001312 | Unwind Friction Material | N/A    | See Note 1 below. |
| 2    | SP7001313 | FIXED FRICTION DISC      | N/A    |                   |

Note:

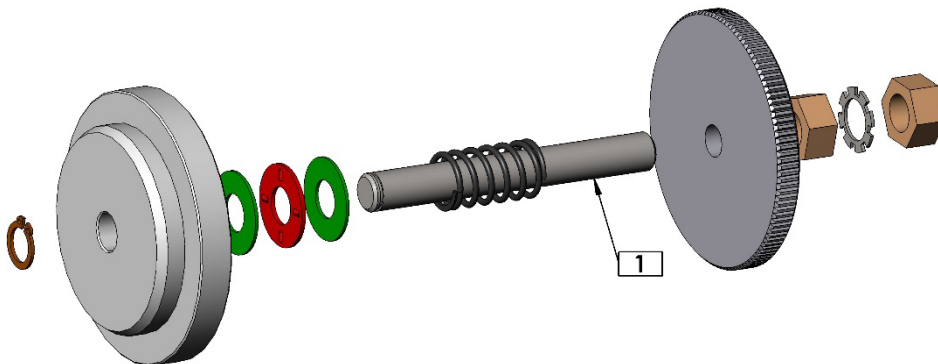
- 1) May need to order Item 2 if this is on older machine with thinner friction material.

### 1.3.2 SP7002322 Parts View.



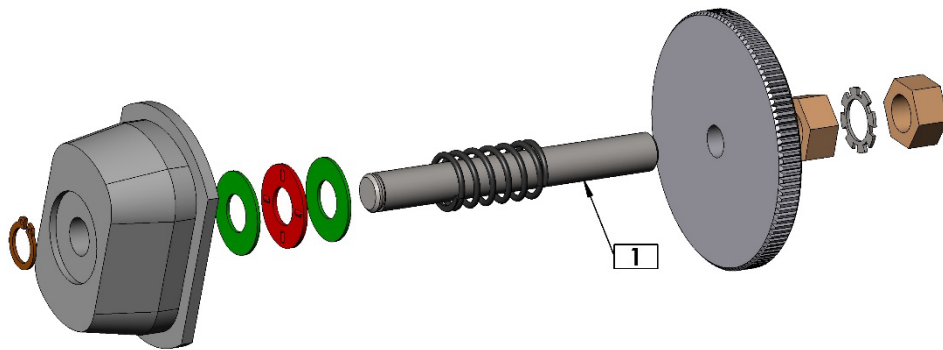
| ITEM | PART NO.  | DESCRIPTION              | MODELS | COMMENTS |
|------|-----------|--------------------------|--------|----------|
| 1    | SP7001312 | Unwind Friction Material | N/A    |          |

### 1.3.3 SP7002154 Parts View.



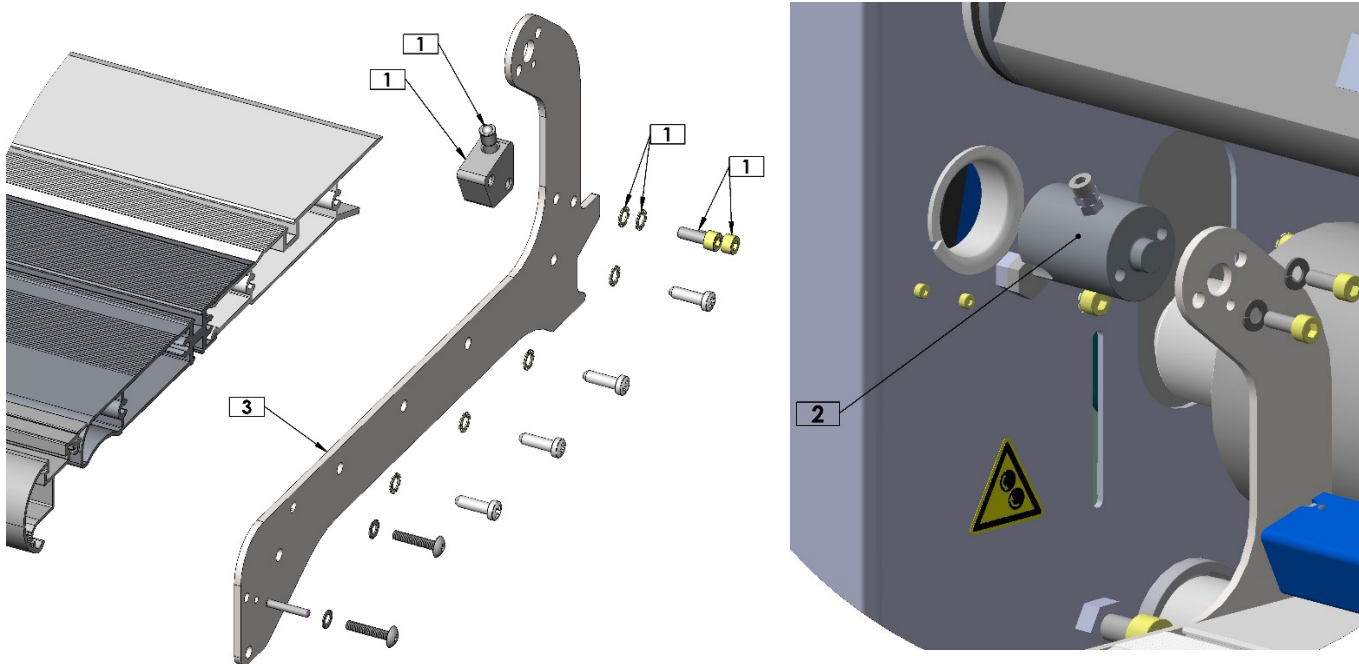
| ITEM | PART NO.      | DESCRIPTION                 | MODELS | COMMENTS |
|------|---------------|-----------------------------|--------|----------|
| 1    | SP37001360180 | Shaft wind-up pressure side | N/A    |          |

### 1.3.4 SP7002727 Parts View.



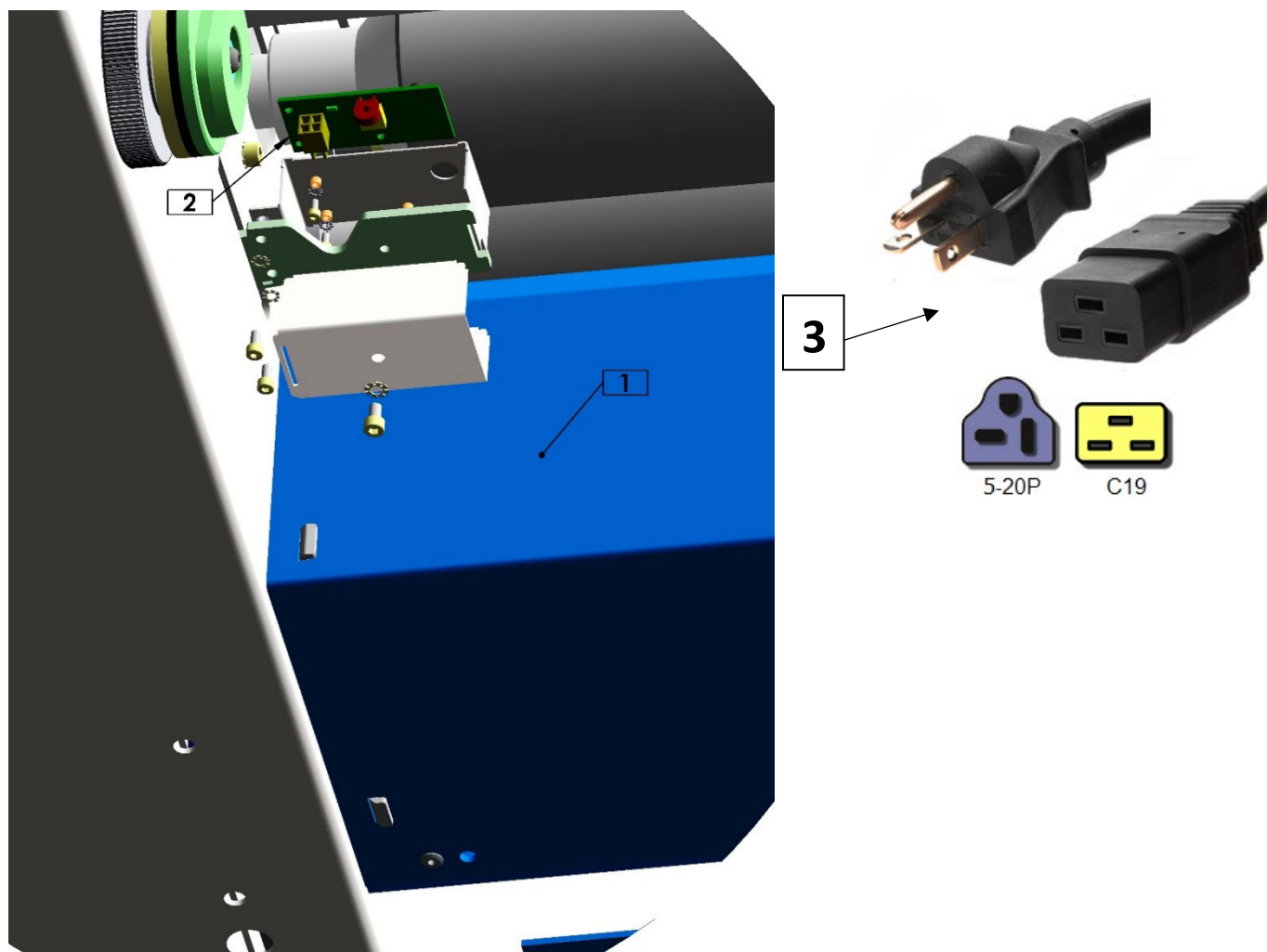
| ITEM | PART NO.      | DESCRIPTION                 | MODELS | COMMENTS |
|------|---------------|-----------------------------|--------|----------|
| 1    | SP37001360180 | Shaft wind-up pressure side | N/A    |          |

### 1.4 Table Parts View.



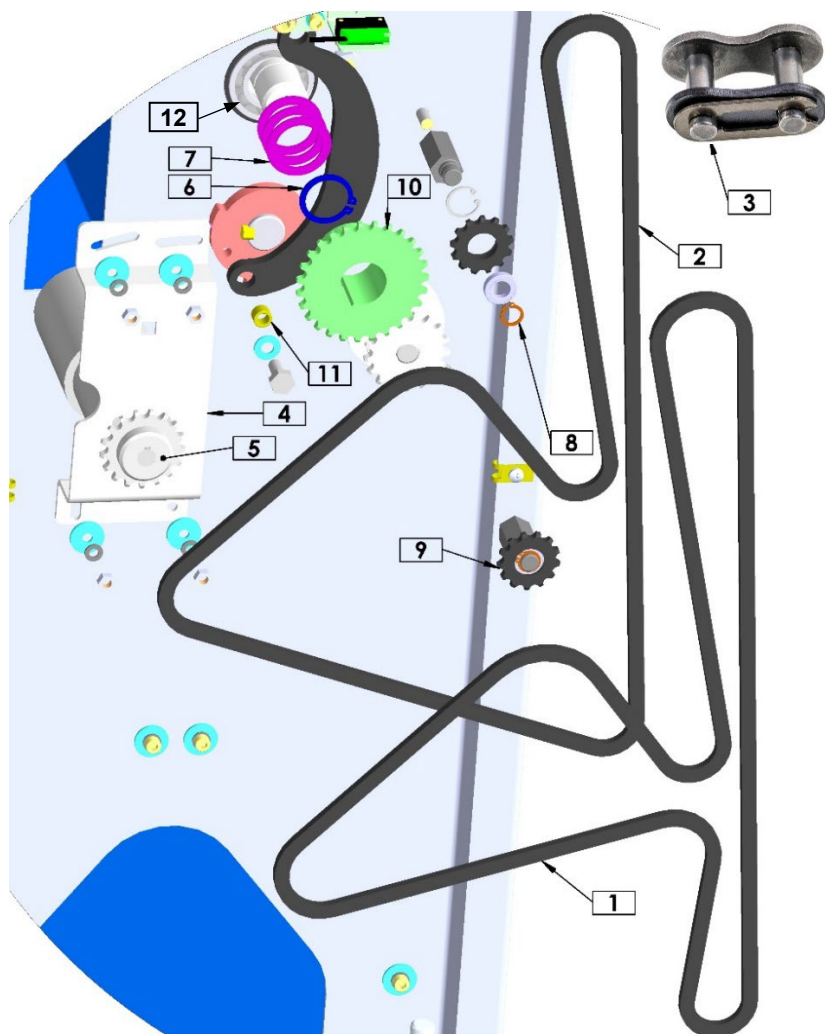
| ITEM | PART NO.  | DESCRIPTION              | MODELS                               | COMMENTS                                                                |
|------|-----------|--------------------------|--------------------------------------|-------------------------------------------------------------------------|
| 1    | SP165-085 | Bracket image guide      | All (including "A")                  | Not on all tables. Includes all hardware shown. Order 2 for both sides. |
| 2    | SP7000433 | Journal Feed In Table RH | All (including "A")                  | Includes nuts and screw.                                                |
| 3    | SP7002735 | BRACKET TABLE W/TRGH     | 64338A, 64732, 62629, 64339A, 64341A |                                                                         |

## 1.5 Back View



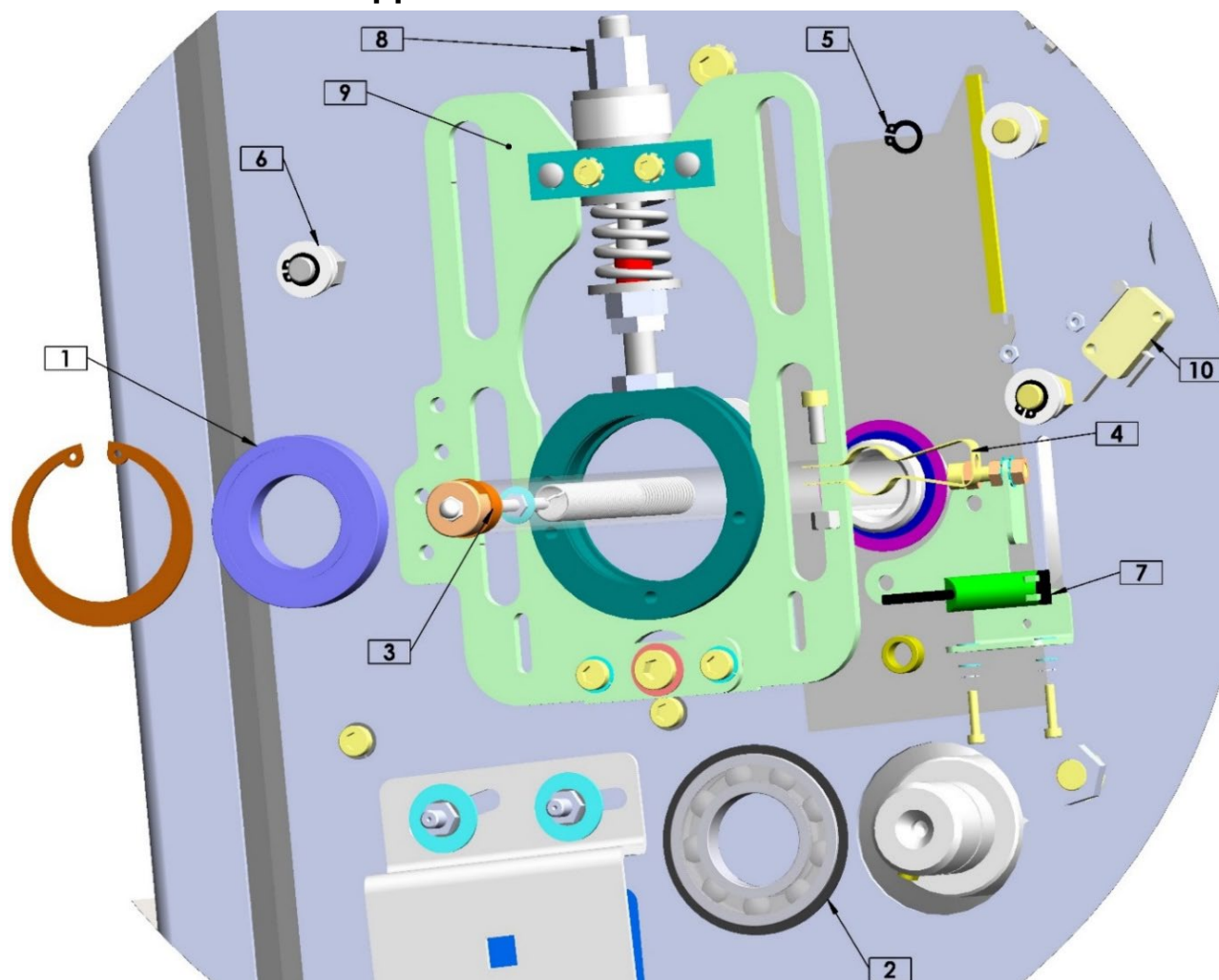
| ITEM | PART NO.   | DESCRIPTION                            | MODELS                                        | COMMENTS   |
|------|------------|----------------------------------------|-----------------------------------------------|------------|
| 1    | SP165-039  | OUTFEED TABLE ASSY                     | All 54 models (including "A")                 |            |
| 1    | SP7001171  | OUTFEED TABLE ASSY                     | All 62 models (including "A")                 |            |
| 2    | SP963-0041 | TEMP CONTROLLER BASE                   | All (including "A")                           |            |
| 3    | SP89000030 | CORD POWER 115 V US<br>(5-20P Plug)    | 64341A, 64338A, 64732,<br>62629, 64341, 64338 |            |
| 4    | 7001103    | ACCY (Accessory) Pack<br>54/62 Base US | 64341A, 64338A, 64732,<br>62629, 64341, 64338 | Not Shown. |

## 1.6 Left Cabinet – Lower Inside



| ITEM | PART NO.   | DESCRIPTION                    | MODELS                                           | COMMENTS                              |
|------|------------|--------------------------------|--------------------------------------------------|---------------------------------------|
| 1    | 7001264    | CHAIN 3/8 X 7/32               | 64732, Any machine with the lower take-up option | 171 pitches + half link + master link |
| 2    | 956-3029   | CHAIN 1428.75MM                | 64340, 64341                                     | 150 pitches, No master link           |
| 2    | SP956-3021 | Chain L=1581.15 mm             | All "A" models, 64338, 64339, 64732, 62629       | 166 pitches, No master link           |
| 3    | SP88510515 | MASTERLINK 3/8X7/32 CHAIN      | All (including "A")                              |                                       |
| 4    | SP165-060  | DRIVE MOTOR ASSY (54 old)      | 64340, 64341                                     |                                       |
| 4    | SP7001266  | DRIVE MOTOR ASSY               | 64338, 64339                                     |                                       |
| 4    | 7003800    | DRIVE MOTOR ASSY               | All "A" models, 64732, 62629                     |                                       |
| 5    | 150-161    | SPROCKET Z-17                  | All (including "A")                              |                                       |
| 6    | 953-3021   | RET RING EXT. 30 X 1.5MM       | All (including "A")                              |                                       |
| 7    | 953-6017   | SHIM 30 X 42 X 1.0 - ST.       | All (including "A")                              |                                       |
| 8    | 953-0002   | Retaining Ring Shaft Rond 12X1 | All (including "A")                              |                                       |
| 9    | SP165-140  | SPROCKET ASSY REROUTE          | All (including "A")                              | Whole assembly                        |
| 10   | 165-037    | Sprocket Wheel Bottom Roller   | All (including "A")                              |                                       |
| 11   | SP158-088  | Bushing for Banana             | All (including "A")                              | For top and bottom.                   |
| 12   | SP950-1040 | Bearing Lower                  | All (including "A")                              |                                       |

## 1.7 Left Cabinet – Upper Inside

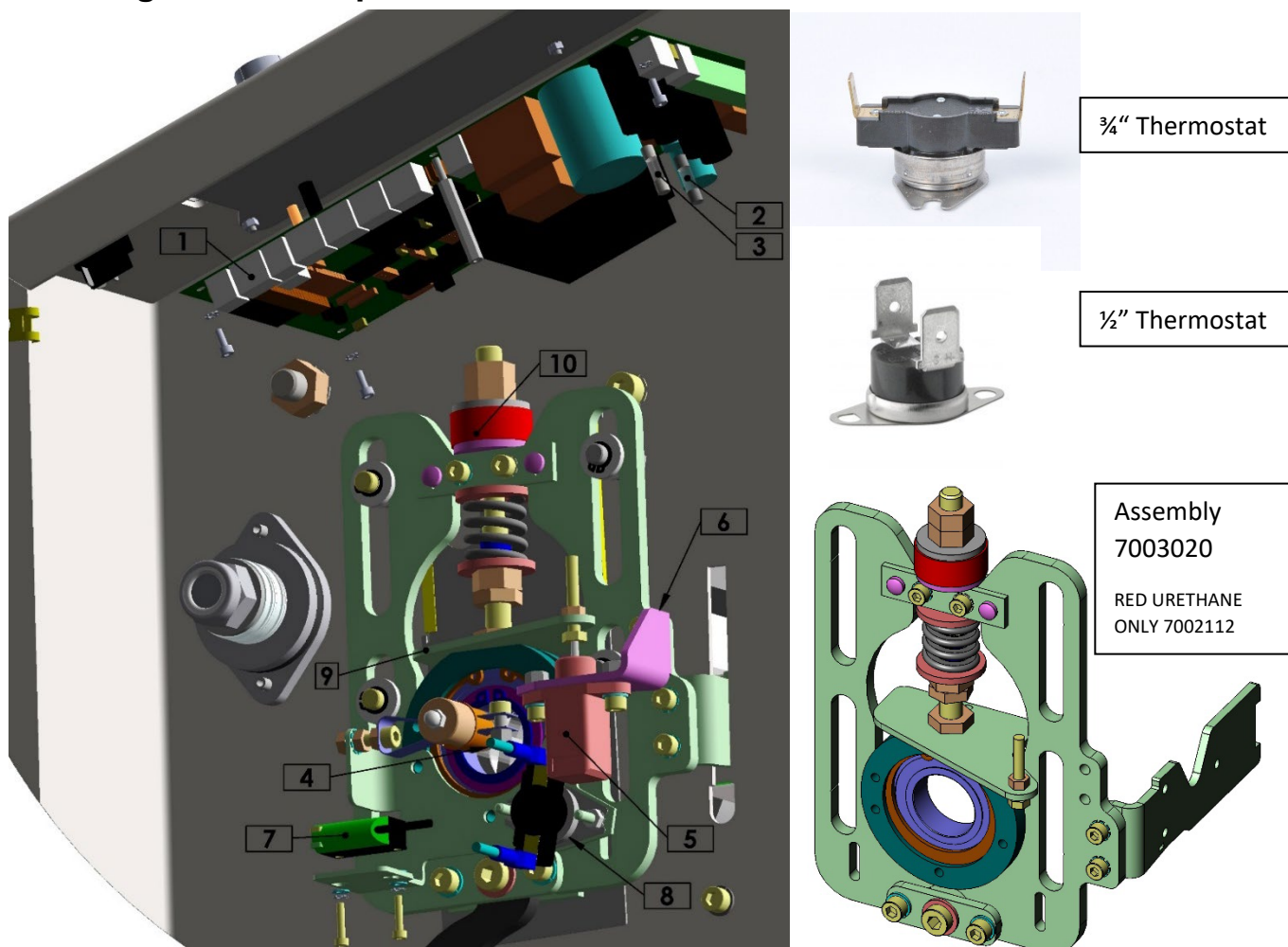


| ITEM | PART NO.      | DESCRIPTION                    | MODELS                               | COMMENTS                                 |
|------|---------------|--------------------------------|--------------------------------------|------------------------------------------|
| 1    | SP35000106006 | Ball Bearing 6006 LLU Top Roll | All (including "A")                  |                                          |
| 2    | SP950-1040    | BALL BEARING                   | All (including "A")                  |                                          |
| 3    | SP7001096     | HEATER ASSY.54 BASE 115V       | 64341, 64341A                        |                                          |
| 3    | SP165-057     | HEATER (ASSY 54 BASE 230V)     | 64340                                |                                          |
| 3    | SP7001537     | Heater 62 Base 115V 1675 Watts | 64338, 64338A, 64732, 62629          |                                          |
| 3    | SP7001222     | Heater 62 Base 230V 1675 Watts | 64339, 64339A                        |                                          |
| 4    | 37113000120   | BRACKET MOUNTING HEATER        | All (including "A")                  |                                          |
| 5    | 953-3015      | RET RING EXT. 8 X 0.8MM        | All (including "A")                  |                                          |
| 6    | SP7001027     | Eccentric Upgrade Kit          | All (including "A")                  | Includes all 8. Both sides               |
| 7    | SP7002380     | PE ASSY LS & RS                | 64341A, 64338A, 64732, 62629, 64339A | Both sides. See note 1.                  |
| 9    | 7003021       | NIP ADJUSTMENT ASSY LHS        | All (including "A")                  | Whole assembly including bearing & clip. |
| 10   | SP961-4010    | TABLE SWITCH                   | All (including "A")                  |                                          |

Note:

- 1) Some models not listed may have this part on it. Please verify with one on picture. Manufacturer number starts with MV100-RT or M100-RT. Also see section 1.12 for PE sensor used on older models.

## 1.8 Right Inside Top Cabinet

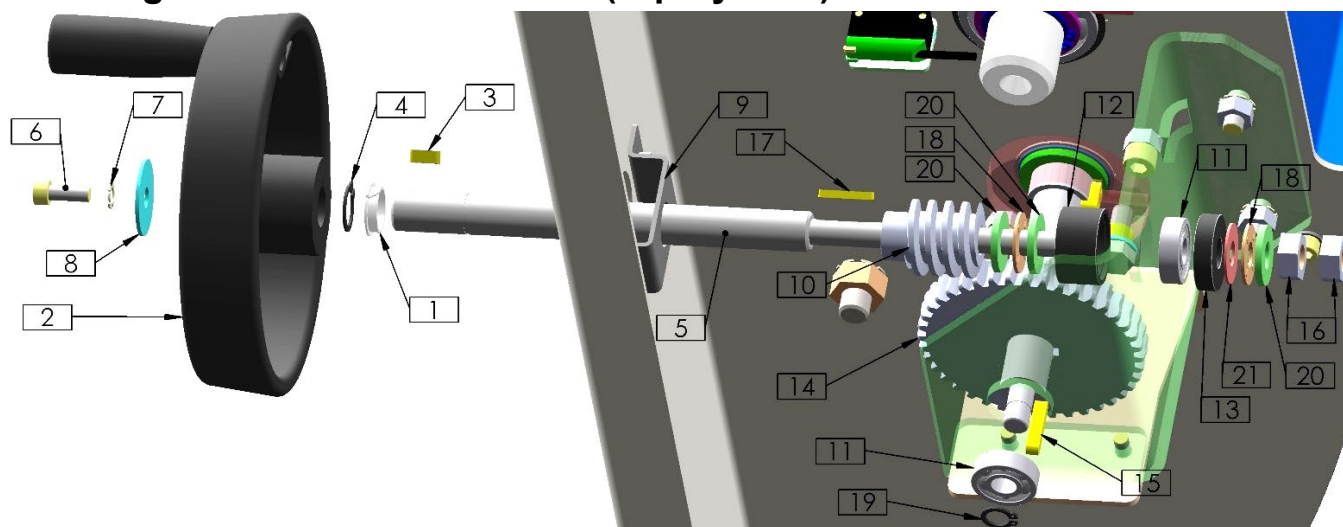


| ITEM | PART NO.      | DESCRIPTION                 | MODELS                               | COMMENTS                                          |
|------|---------------|-----------------------------|--------------------------------------|---------------------------------------------------|
| 1    | SP7002945     | Board, Base Main V2         | All (including "A")                  |                                                   |
| 2    | SP36102677617 | FUSE T 1A (10 PIECE SET)    | All (including "A")                  | For fuseholder F33.                               |
| 3    | SP36100239004 | Fuse T4A Littlefuse 80S/Pro | All (including "A")                  | For fuseholders F31-F32. (10 pcs)                 |
| 4    | 7001318       | WIRE HEATER LS 62U          | All (including "A")                  | Partially shown. (goes to heater)                 |
| 5    | SP150-148     | LINEAR SENSOR ASSY          | All (including "A")                  | Includes sensor, hardware, connector and bracket. |
| 6    | 150-147       | BRACKET LINEAR SENSOR       | All (including "A")                  |                                                   |
| 7    | SP7002380     | PE ASSY LS & RS             | 64341A, 64338A, 64732, 62629, 64339A | Both sides. See note 2.                           |
| 8    | SP9616001     | Overtemp Switch (1/2")      | 64340, 64341, 64338, 64339           | See note 1.                                       |
| 8    | SP7002697     | Thermostat, 3/4" 130 F      | 64341A, 64338A, 64339A, 64732, 62629 |                                                   |
| 9    | 150-005       | Strip Pressure Sensor       | All (including "A")                  |                                                   |
| 10   | 7003020       | Nip Adjustment Assy RHS     | All (including "A")                  | Shown above.                                      |

Note:

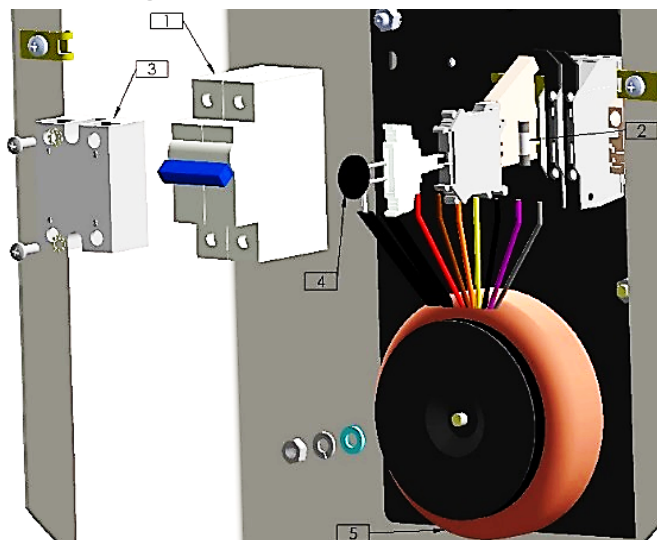
- 1) Some of the models listed may have a 3/4" thermostat. Please verify with above.
- 2) Some models not listed may have this part on it. Please verify with above. Manufacturer number starts with MV100-RT or M100-RT. Also see section 1.12 for PE sensor used on older models.

## 1.9 Right Inside Middle Cabinet (Nip System)

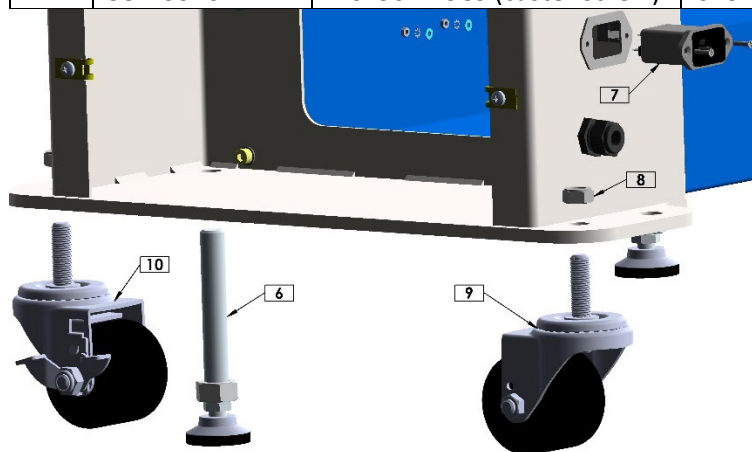


| ITEM | PART NO.      | DESCRIPTION                           | MODELS                                  | COMMENTS |
|------|---------------|---------------------------------------|-----------------------------------------|----------|
| 1    | SP950-0025    | HND WHL- CABINET<br>PLSTC BUSH/BEAR   | All (including "A")                     |          |
| 2    | SP957-0006    | Handwheel Assy 150mm                  | All (including "A")                     |          |
| 3    | 956-0000      | Key (with round ends)<br>5x5x12.0(mm) | All (including "A")                     |          |
| 4    | 953-3017      | Ret Ring Ext. 16x1mm                  | All (including "A")                     |          |
| 5    | 165-041       | SHAFT HANDWHEEL                       | 64340, 64341, 64338, 64339              |          |
| 5    | 7003811       | SHAFT HANDWHEEL                       | 64341A, 64338A, 64339A,<br>64732, 62629 |          |
| 6    | 951-0035      | M6-1.0X16Z SHCS                       | All (including "A")                     |          |
| 7    | 953-0008      | M6 Ext Star Washer ST                 | All (including "A")                     |          |
| 8    | 35309508000   | 8.4x30x1.5mm Washer                   | All (including "A")                     |          |
| 9    | 165-056       | BRACKET NIP SYSTEM                    | All (including "A")                     |          |
| 10   | 7003643       | WORM                                  | 64341A, 64338A, 64339A,<br>64732, 62629 |          |
| 10   | SP956-0007    | WORM GEAR - silver                    | 64340, 64341, 64338, 64339              |          |
| 11   | 950-1036      | BALL BEARING 6000 ZZ                  | All (including "A")                     |          |
| 12   | 150-024       | BUSHING SPACER WORM                   | 64340, 64341, 64338, 64339              |          |
| 12   | 7003812       | SPACER BUSHING<br>WORM GEAR BASE      | 64341A, 64338A, 64339A,<br>64732, 62629 |          |
| 13   | SP150-025     | Bushing Center Worm                   | All (including "A")                     |          |
| 14   | 7003644       | WORMGEAR                              | 64341A, 64338A, 64339A,<br>64732, 62629 |          |
| 14   | SP150-138     | WORMGEAR - brass                      | 64340, 64341, 64338, 64339              |          |
| 15   | 35668850525   | Key (with round ends)<br>5x5x25(mm)   | All (including "A")                     |          |
| 16   | SP955-0012    | NUT HEX M10                           | All (including "A")                     |          |
| 17   | SP956-7002    | Key Steel(w/round ends)               | All (including "A")                     |          |
| 18   | SP35000201024 | Bearing Needle Roller                 | All (including "A")                     |          |
| 19   | 953-3028      | Ret Ring Ext. 10 X 1mm                | All (including "A")                     |          |
| 20   | SP35000201025 | Washer Thrust LS 1024                 | All (including "A")                     |          |
| 21   | SP35000201023 | Washer Thrust AS 1024                 | All (including "A")                     |          |

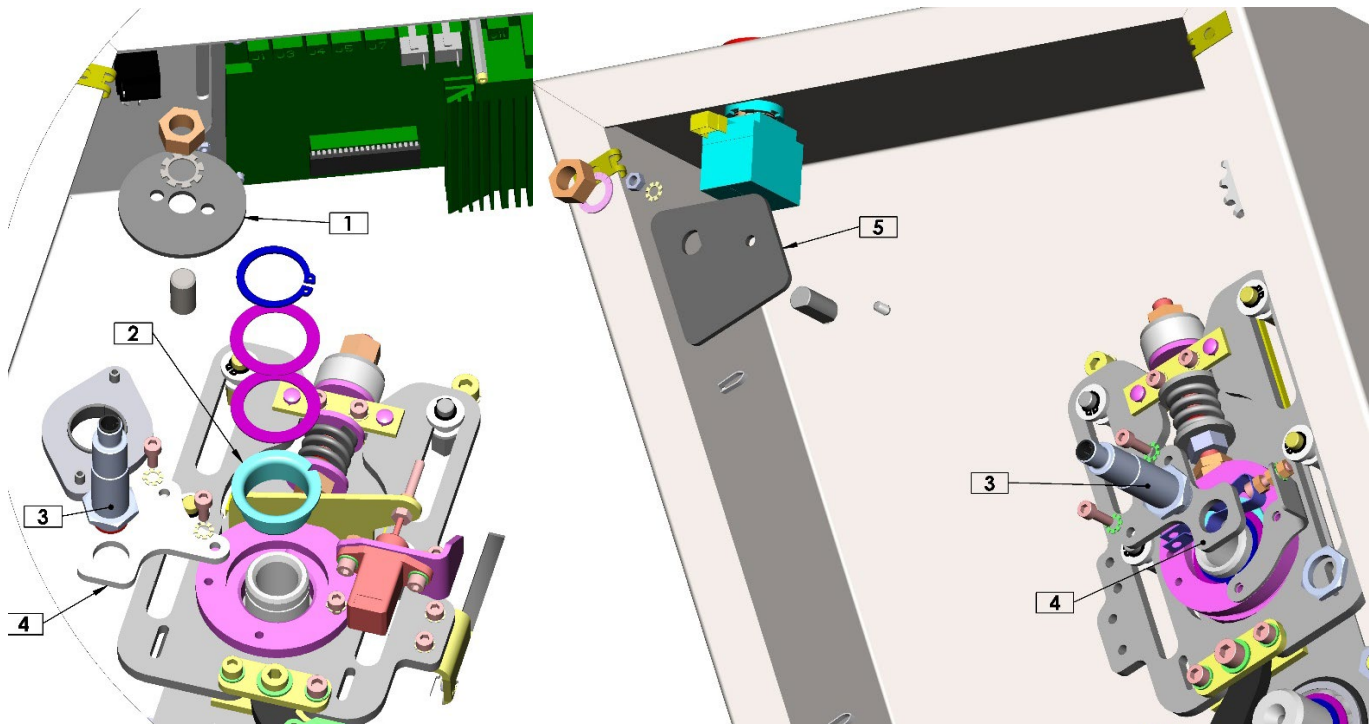
## 1.10 Right Inside Bottom Cabinet



| ITEM | PART NO.      | DESCRIPTION                 | MODELS                                                                       | COMMENTS   |
|------|---------------|-----------------------------|------------------------------------------------------------------------------|------------|
| 1    | SP36100021690 | Circuit Breaker Image 62    | All (including "A")                                                          |            |
| 2    | SP961-0058    | Fuse T 0.8A 5 X 20mm        | 64339, 64339A, 64340                                                         |            |
| 2    | SP36100213016 | FUSE 1.6A 5X20mm            | 64341, 64341A, 64338, 64338A, 64732, 62629                                   |            |
| 3    | 7001407       | RELAY SOLID STATE 20A       | All (including "A")                                                          |            |
| 4    | 961-0079      | NTC 5 OHM EPCOS             | All (including "A")                                                          |            |
| 5    | SP165-073     | Toroidal Transformer (230V) | 64339, 64339A, 64340                                                         |            |
| 5    | 7003453       | Trans Assy Base 115V        | 64341, 64341A, 64338, 64338A, 64732, 62629                                   |            |
| 6    | 7001105       | ADJUSTING FOOT +            | All (including "A")                                                          |            |
| 7    | SP961-0048    | Line Filter (15A inlet)     | 64339, 64339A, 64340                                                         |            |
| 7    | SP961-2002    | Power Inlet 20A             | 64341, 64341A, 64338, 64338A, 64732, 62629                                   |            |
| 8    | 35502010000   | NUT NYLOK M10 M10X1.5       | All (including "A")                                                          |            |
| 9    | 7003664       | Caster 2.5 Inch Locking     | 64341A, 64338A, 64339A, 64732, 62629 (front only)                            |            |
| 10   | 7003665       | Caster 2.5 Inch Swivel      | 64341A, 64338A, 64339A, 64732, 62629 (rear only);<br>Both all others models. |            |
| 11   | 951-0046      | M10x30 FHSCS (caster screw) | 64340, 64341, 64338, 64339                                                   | Not Shown. |



## 1.11 Previous Version Parts

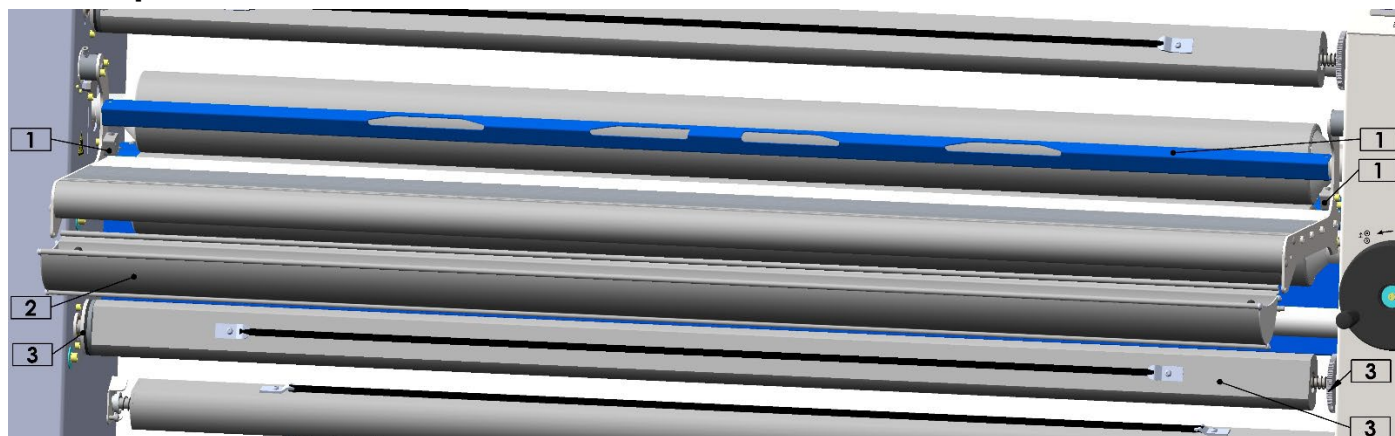


| ITEM | PART NO.  | DESCRIPTION                                    | MODELS                     | COMMENTS                                            |
|------|-----------|------------------------------------------------|----------------------------|-----------------------------------------------------|
| 1    | SP7002161 | Right Reinforcement Plate Kit                  | 64340, 64341               | Contains two plates.                                |
| 2    | 950-0087  | COLLAR SLIDE BEARING                           | 64340, 64341               |                                                     |
| 3    | SP7001990 | PE LASER V18 (Red beam transmitter w/receiver) | 64340, 64341, 64338, 64339 | See Note 1 below. Both sides.                       |
| 4    | 7001988   | BRACKET PHOTOEYE                               | 64340, 64341, 64338, 64339 |                                                     |
| 5    | 7001812   | Plate Cabinet Re-enforce                       | 64340, 64341               |                                                     |
| 6    | 7002007   | CABLE ASSY PE RA 14IN                          | 64340, 64341, 64338, 64339 | Not shown. Replacement right side cable for item 3. |
| 7    | 7002008   | CABLE ASSY PE RA 48IN                          | 64340, 64341, 64338, 64339 | Not shown. Replacement left side cable for item 3.  |
| 8    | SP7002846 | PE Upgrade Kit Base                            | 64340, 64341, 64338, 64339 | See Note 2 below.                                   |

Note:

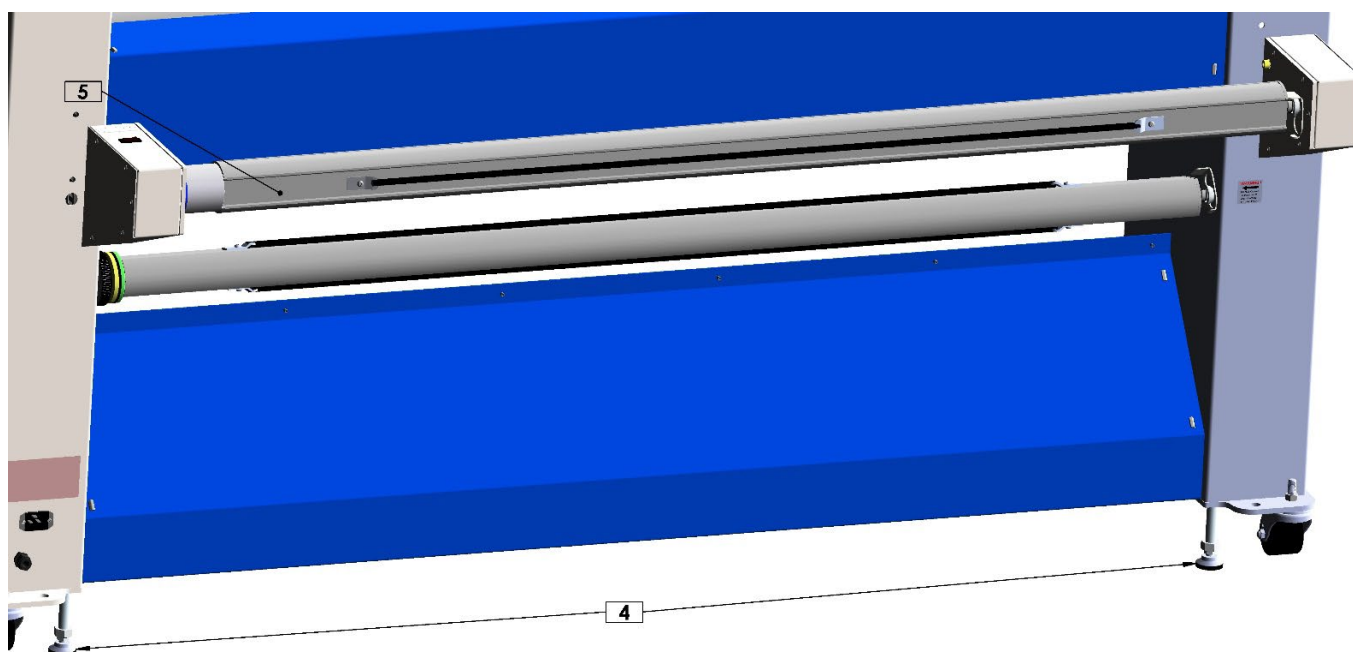
- 1) Models listed used three different style PE sensors. Please verify sensor on machine with one shown. Manufacturer number starts with VS18 or VSE18. Also see section 1.8 or 1.9 for new style PE sensor. See note 2 for information about older style sensor.
- 2) Old style sensors manufactured by Visolux are no longer available. SP7002846 contains all the parts to upgrade to sensor shown in item 3.

## 1.12 Options

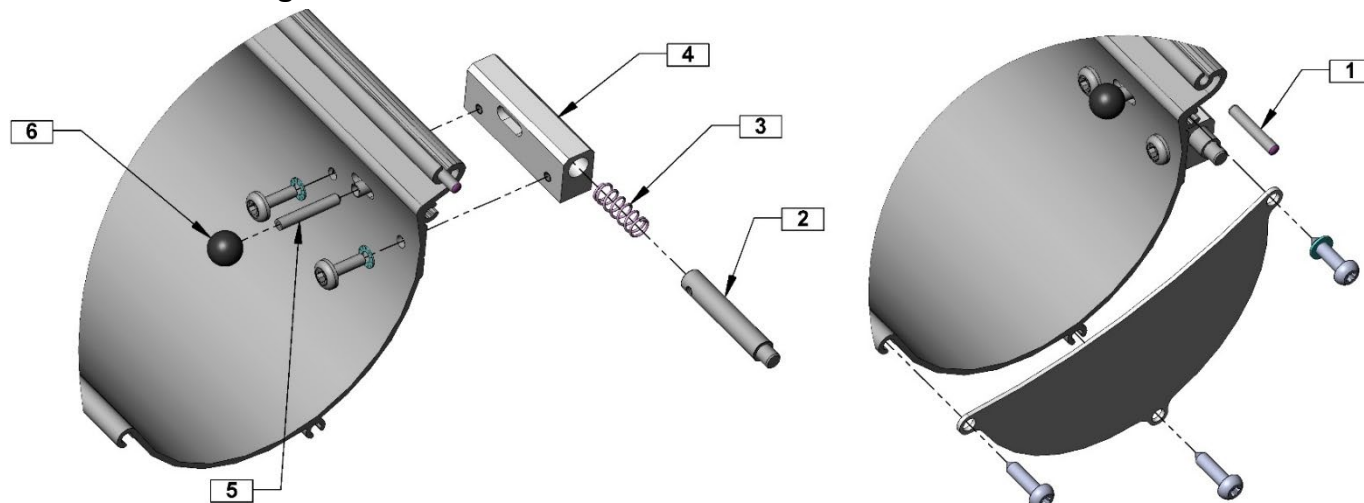


| ITEM | PART NO. | DESCRIPTION                                      | MODELS                        | COMMENTS                        |
|------|----------|--------------------------------------------------|-------------------------------|---------------------------------|
| 1    | 64624A   | 54 Base-1 Image Guide                            | All 54 models (including "A") | Includes brackets and hardware. |
| 1    | 64625A   | 62 Base-1 Image Guide                            | All 62 models (including "A") | Includes brackets and hardware. |
| 2    | 64619    | Option Infeed Trough 54 Base                     | 64340, 64341                  |                                 |
| 2    | 64619A   | 54 Base Infeed Roll Trough                       | 64341A                        |                                 |
| 2    | 64614    | Option Infeed Trough 62 Base                     | 64338, 64339                  |                                 |
| 2    | 64614A   | 62 Base Infeed Roll Trough                       | 64338A, 64339A, 64732, 62629  |                                 |
| 3    | 64620    | Option Autogrip Take-up 54 Base                  | All 54 models (including "A") | Includes chain and idler.       |
| 3    | 64618    | Option 62Base Lower Takeup w/ Plastic Autogrip   | All 62 models (including "A") | Includes chain and idler.       |
| 4    | 5406A    | 54/65EL 54/62Base Leveling Feet                  | All models (including "A")    |                                 |
| 5    | 64696    | Power Rear Takeup Option 62 Base Alum. Auto-grip | All 62 models (including "A") |                                 |

Note: These options are finished goods (FG) and are not in NSD.

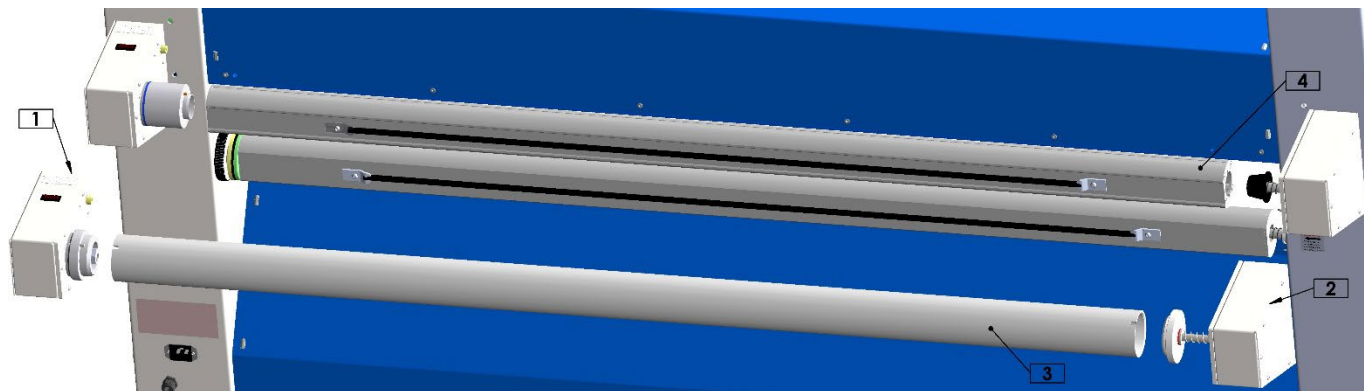


### 1.12.1 Media Trough Parts



| ITEM | PART NO. | DESCRIPTION                | MODELS                | COMMENTS |
|------|----------|----------------------------|-----------------------|----------|
| 1    | 952-0007 | PARALLEL PIN 4M6X24        | Any with Media Trough |          |
| 2    | 158-258  | PIN LOCKING DEVICE         | Any with Media Trough |          |
| 3    | 954-0013 | Compression Spring D-115 K | Any with Media Trough |          |
| 4    | 158-233  | HOUSING LOCKING DEVICE     | Any with Media Trough |          |
| 5    | 951-7001 | SET SCREW M4 X 25 - 45H    | Any with Media Trough |          |
| 6    | 975-0020 | BALL KNOB                  | Any with Media Trough |          |

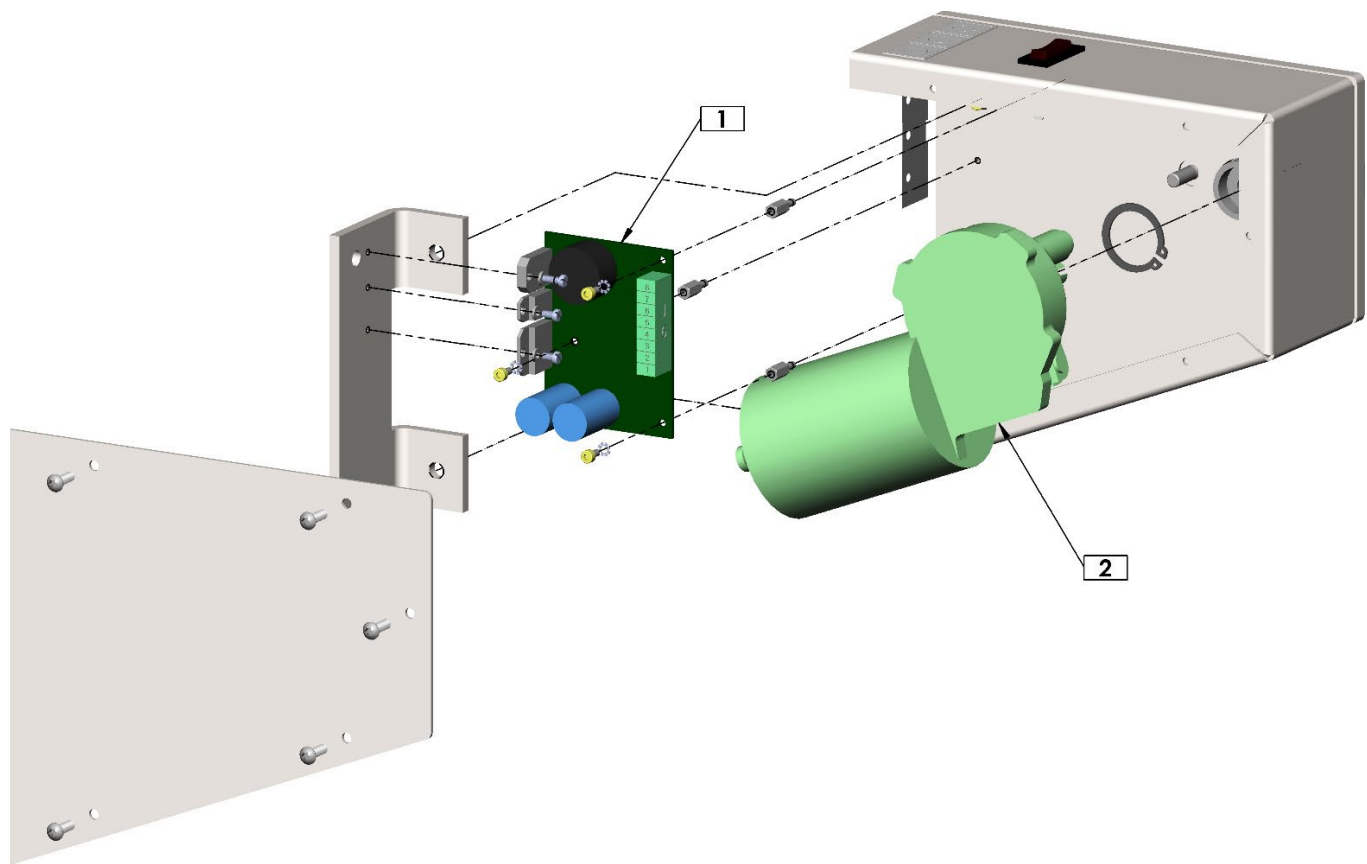
### 1.12.2 Power Take-up Parts



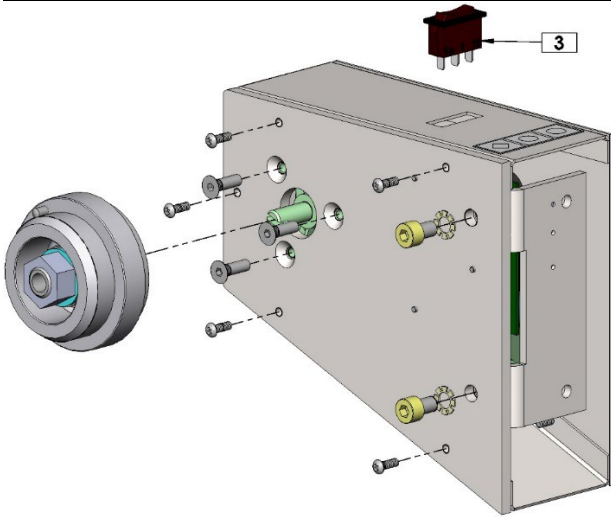
| ITEM  | PART NO.  | DESCRIPTION                   | MODELS                                    | COMMENTS                          |
|-------|-----------|-------------------------------|-------------------------------------------|-----------------------------------|
| 1     | SP7001564 | WINDUP ASSY RHS               | Any with option 64623 or 64613 installed. | For plastic tube type.            |
| 1 & 2 | 7001565   | WINDUP ASSY (both sides)      | Any with option 64623 or 64613 installed. | For plastic tube type, Not in NSD |
| 3     | SP7001648 | Wind Up Tube R to R (Plastic) | Any with option 64623 or 64613 installed. | Discontinued. See note 1 below    |
| 4     | SP7001164 | Auto Grip Shaft, Aluminum, 62 | Any with option 64696 installed.          |                                   |

Note 1. Must order 65EL windup tube (SP7002835). Customer does have to cut it down to size (65.55") and put a notch on end for pin.

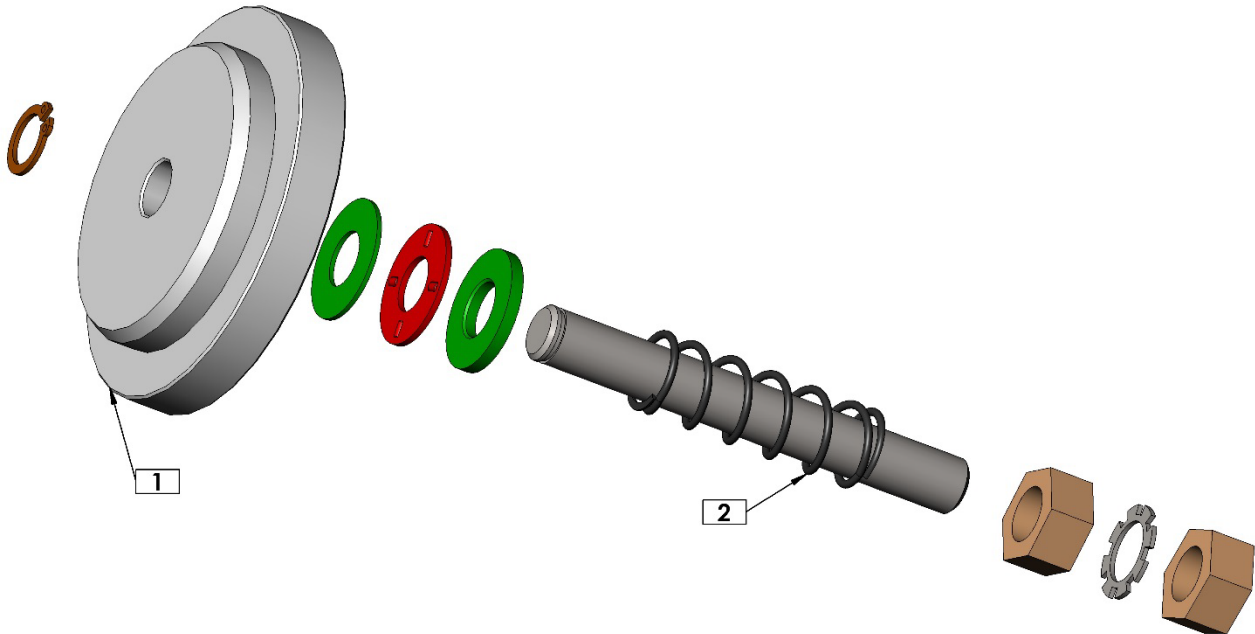
SP7001564 Parts



| ITEM | PART NO.      | DESCRIPTION             | MODELS                  | COMMENTS                  |
|------|---------------|-------------------------|-------------------------|---------------------------|
| 1    | SP7001566     | WIND UP BOARD 62 BASE/+ | See SP7001564.          | Used on option 64696 too. |
| 2    | SP36400920000 | Motor type 0270 [SWMK]  | See SP7001564.          | Used on option 64696 too. |
| 3    | SP9614007     | Switch Roll to Roll     | See SP7001564.          | Used on option 64696 too. |
|      | SP7003873KIT  | Wind-up RS cone alum    | For metal shaft version | 64696 only/ includes pin  |



1.12.2.1 Left Side Idler Parts



| ITEM | PART NO.    | DESCRIPTION                | MODELS                           | COMMENTS |
|------|-------------|----------------------------|----------------------------------|----------|
| 1    | 37501360050 | CONE WIND-UP PRESSURE SIDE | Option 64623 or 64613 installed. |          |
| 2    | 35401000214 | COMPRESSION SPRING D-214   | Option 64623 or 64613 installed. |          |