

# PRE-MASK TAPE APPLICATOR SUPPLY ROLL ASSEMBLY

- 1) THE PRE-MASK USES TWO SUPPLY ROLLS PER MACHINE.
- 2) SLIDE A SUPPLY ROLL HEX ADAPTOR (0285 023.4) **MACH SHOP** ON A 3/8 X 1/2 SHOULDER BOLT ( *TURN DOWN HEX*). LOCTITE THREADS AND TIGHTEN ON SHORT END OF SUPPLY ROLL SHAFT (EP25 011.4) **AS05**. HEX SPINS FREELY.
- 3) ON LONG THREADED END OF SUPPLY ROLL SHAFT SLIDE ON A FIBER WASHER (PRW334) **RACK 9**, SUPPLY ROLL FRICTION PLATE C (0285 025.4) **SUPPLY ROLL CART**, SUPPLY ROLL HEX BUSHING (EP25 023.4) **RACK 9** \* (*HEX BUSHING MAY NEED TO BE TURNED DOWN*) ANOTHER SUPPLY ROLL FRICTION PLATE C, ADD ANOTHER FIBER WASHER. WITH THE FLAT SIDE *INWARD*, ADD A SUPPLY ROLL FRICTION PLATE B (0285 005.4) **RACK 9**, AND SECURE FRICTION PLATE WITH 6-32 X 1/4 SHCS INTO SHAFT – THERE WILL BE MOVEMENT. FROM **SUPPLY ROLL CART** ADD A SUPPLY ROLL TENSION SPRING (PRS234), SUPPLY ROLL SPRING BUSHING (0285 026.4), BRUSH ANTI-SEIZE ONTO END THREADS AND ADD A SUPPLY ROLL KNOB (PRK170).
- 4) SLIDE (2) CORE GRIPPERS (E850 207.6B) **RACK 1** ONTO SUPPLY ROLL SHAFT, WITH HUB *OUTWARD* AND SECURE WITH (2) SPI 3/4" SCREWS (PRK178) **AS08**.

