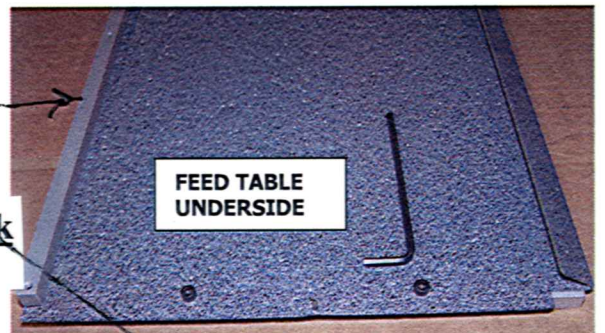
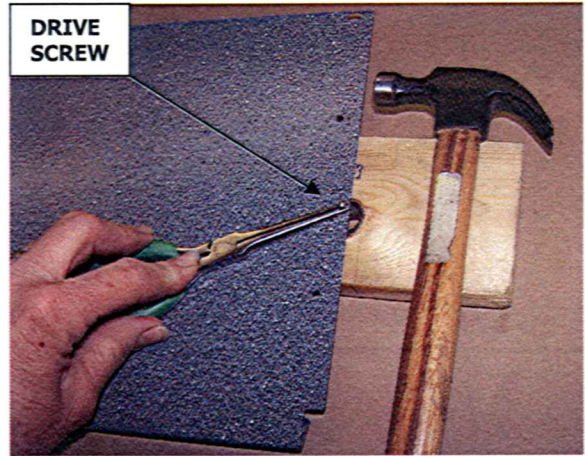


PRE-MASK TAPE APPLICATOR FEED TABLE ASSEMBLY

- 1) TAP (2) 2 X ¼ DRIVE SCREW **LD00** INTO FEED TABLE (EP25 096.4) **AS05** SIDES.
- 2) ATTACH FEED TABLE EDGE GUIDE (EP25 099.4) **AS05** TO FRONT UNDERSIDE WITH (2) 4-40 X ¼ FH INTO TOP COUNTERSUNK HOLES, USE LOCTITE.
- 3) ATTACH (2) FEED TABLE SIDE GUIDES (EP25 098.4) **RACK 9** TO UPPER SIDES LOOSELY IN FRONT WITH (2) 8-32 X ¾ BSHS INTO EDGE GUIDE ENDS. FROM THE UNDERSIDE TIGHTEN SIDE GUIDES WITH (4) 8-32 X ¼ SHCS. THEN, TIGHTEN THE BUTTON HEADS ON TOP.
- 4) SLIDE (2) FEED TABLE MATERIAL GUIDE MOUNTING BLOCKS (EP25 100.4) **RACK 9** ONTO EDGE GUIDE WITH THREADS FACING UPWARD. ATTACH (2) FEED TABLE MATERIAL GUIDES (EP25 097.4) **RACK 9** TO GUIDE MOUNTING BLOCKS WITH (4) 8-32 X ½ PH. SECURE GUIDE MOUNTING BLOCKS TO EDGE GUIDE WITH (2) SPI ½" SCREW (PRK177) **AS08**.



- EP25 099.4 Feed table edge guide
- EP25 098.4 Feed table side guides
- EP25 100.4 Feed Table Material Guide mounting block
- EP25 097.4 Feed table material guide
- PRK177 Thumbscrew

