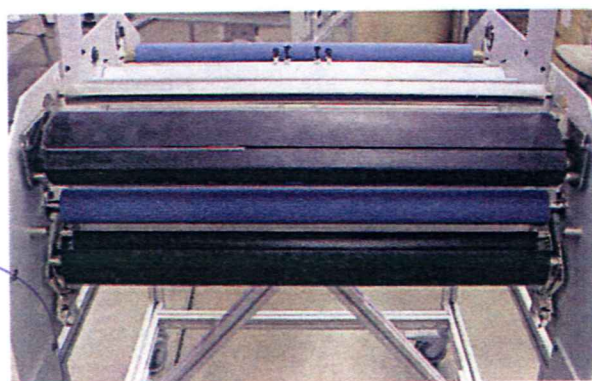
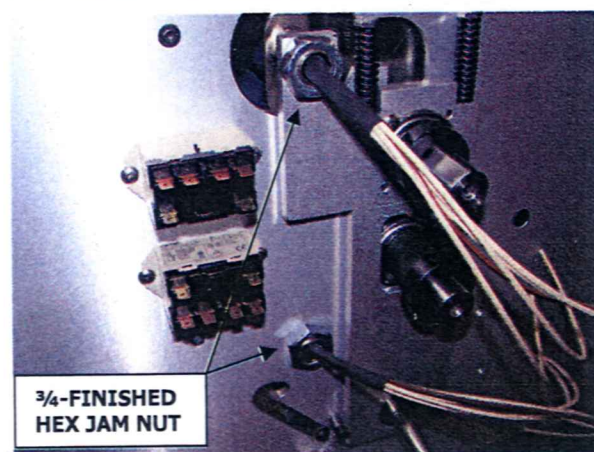
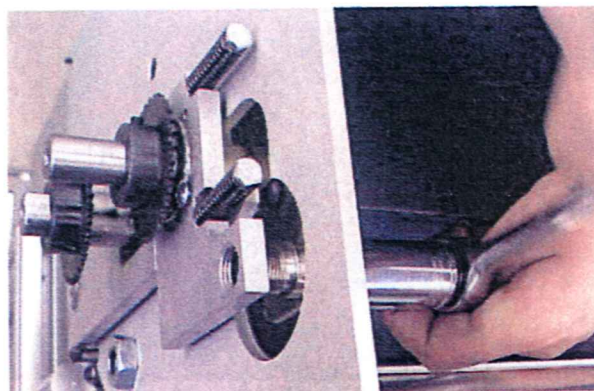


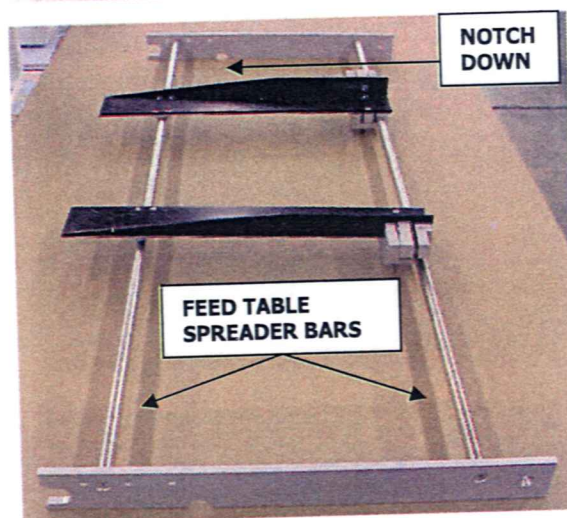
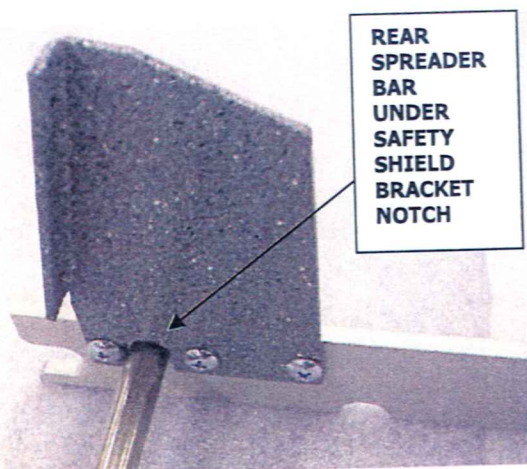
THROUGH THE HOLLOW FASTENERS AND EXIT ON LEFT SIDE.

- 43) THREAD (2) BOTTOM HEAT SHOE MOUNTING SCREWS (I30 059.4) **AS26** THROUGH THE BOTTOM HEAT SHOE BRACKET AND INTO THE SIDE PANELS.
- 44) THE TOP HEAT SHOE ASSEMBLY IS SECURED BETWEEN THE SIDE PANELS WITH (2) TOP HEAT SHOE FASTENERS THROUGH THE TOP HEAT SHOE BRACKET AND THREADED INTO THE TOP CONNECTING PLATE OFFSET. THE TOP HEAT SHOE FASTENER IS, THEREFORE, LONGER THAN THE BOTTOM FASTENER. THE FASTENER IS SECURED TO THE CONNECTING PLATE ON THE OUTSIDE WITH (2) $\frac{3}{4}$ -16 FINISHED HEX JAM NUTS TIGHTENED WITH A $\frac{7}{8}$ SOCKET HEAT RATCHET.
- 45) CAREFULLY INSERT THE TOP AND BOTTOM HEAT SHOE HEATER AND SENSOR WIRES THROUGH THE TOP AND BOTTOM HEAT SHOE FASTENER. EXIT WIRES SO THERE IS NO LOOP TO OBSTRUCT FILM AS IT PASSES OVER THE HEAT SHOES.
- 46) CENTER AND ADHERE (2) YELLOW ARM ENTANGLEMENT LABELS (LAB51) **CP03** ONE EACH ON THE FRONT AND REAR SECTION OF (2) TOP ANTI-WRAP SHIELDS (I30 1968.4) **AS25**.
- 47) ALIGN THE (2) PIECES OF THE TOP ANTI-WRAP SHIELDS TO COVER THE UPPER REAR RUBBER ROLL. THE HOLES ON EACH ANTI-WRAP SHIELD FIT OVER HOLES IN TOP ANTI-WRAP SHIELD MOUNTING BLOCKS. START THE THREADS OF (4) 10-32 X $\frac{3}{8}$ TH. AFTER ALL ARE STARTED, TIGHTEN.
- 48) SECURE THE RIGHT AND LEFT FRONT RUBBER ROLL GUARDS (I30 041.4) **AS26** TO THE INNER SIDE PANELS, ALIGNED TO COVER THE OPENINGS FOR THE FRONT CONNECTING PLATES. THESE GUARDS PREVENT A PERSON'S FINGERS FROM GETTING PINCHED IN THE

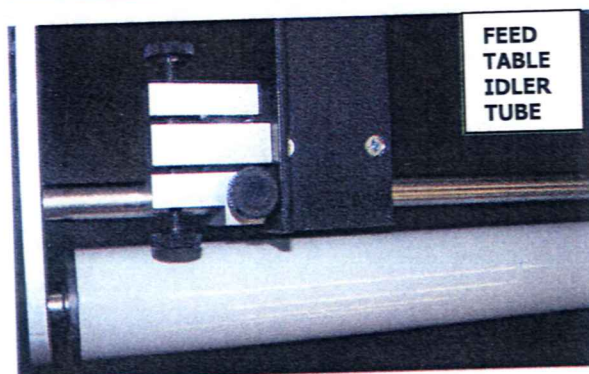


INNER FEED TABLE SIDE BARS (I30 098.4R AND I30 098.4L) **AS26**, OPPOSITE THE COUNTERSUNK HOLES. ORIENT WITH THE NOTCHES ON BOTH PIECES DOWNWARD AND THE **BRACKET BEND INWARD**. USE (6) 10-32 X 38 TH FROM THE INSIDE AS PICTURED.

- 6) INSERT (2) FEED TABLE SPREADER BARS (I30 103.4) **AS25** WITH THE FRONT ONE THROUGH THE HOLE IN THE GUIDE BLOCK RIGHT AND LEFT. SECURE FRONT SPREADER BAR INTO THE SECOND, **INNER FRONT** COUNTERSUNK HOLES ON THE FEED TABLE SIDE BARS. USE 10-32 X $\frac{3}{4}$ FH WITH LOCTITE. NOTE THAT THE LOWER NOTCH ON THE SIDE BARS LOCATES DOWNWARD AND TOWARD THE REAR AND THE SECOND NOTCH LOCATES FLUSH REAR. SLIDE A SECOND FEED TABLE SPREADER BAR **UNDER** THE FEED TABLE GUIDES, RESTING THE FEED TABLE GUIDE SPACERS ON THE SPREADER BAR. SECURE THE REAR SPREADER BAR TO THE SIDE BARS USING (2) 10-32 X $\frac{3}{4}$ FH WITH LOCTITE.



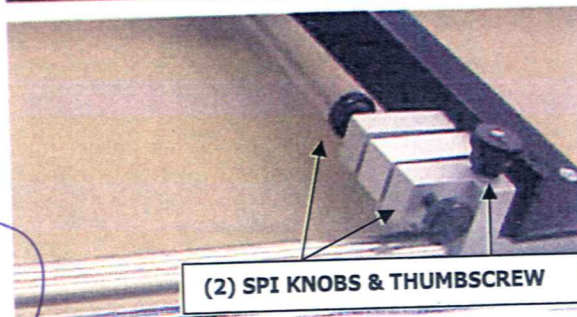
- 7) **SEE IDLER TUBE SECTION FOR ASSEMBLY:** OR TAP (2) NYLATRON STYLE IDLER BEARINGS **AS31** INTO EACH END OF A FEED TABLE IDLER TUBE (I30 051.4) **AS25**. PLACE A RETAINING RING (PRR191) **LD06** ON THE END OF A FEED TABLE IDLER MOUNTING SHAFT (I30 103.41) **AS25** AND INSERT THE SHAFT THROUGH THE NYLATRON BEARINGS. SECURE THE OTHER END OF THE SHAFT WITH ANOTHER RETAINING RING. INSERT THE IDLER TUBE UNIT BETWEEN THE FRONT SIDE BARS AND SECURE WITH (2) 10-32 X $\frac{3}{4}$ FH WITH LOCTITE.



- 8) INSERT (2) 5/16-18 X 1" PLASTIC MOLDED THUMBSCREWS (PRK184) **AS01** INTO THE (2) UPPER GUIDE BLOCKS TO SECURE ON FRONT SPREADER BAR.

- 9) INSERT (4) SPI KNOBS (PRK178) **CP03** INTO BOTH SIDES OF THE RIGHT AND LEFT GUIDE BLOCKS.

- 10) PEEL BACK PLASTIC COVERING ON BOTH ENDS OF SAFETY SHIELD (I30 074.4) **AS25** TO EXPOSE CHANNELS. THE



SAFETY SHIELD IS SECURED TO THE SAFETY SHIELD BRACKET. THE LARGER LIP OF THE SAFETY SHIELD FACES UPWARD AND AWAY FROM BRACKET. FOUR 10-32 X 1/2 TH ARE PLACED THROUGH THE SAFETY SHIELD CHANNELS INTO THE SAFETY SHIELD BRACKET. DO NOT TIGHTEN TRUSSHEADS, AS THE SAFETY SHIELD SLIDES BACK AND FORTH IN THE CHANNEL. FROM THE BRACKET SIDE SECURE THREADS WITH (4) 10-32 ACORN NUTS, WITH LOCTITE ON THE THREADS. USE A NUT DRIVER.

- 11) ON THE RIGHT AND LEFT OUTER ENDS OF THE SAFETY SHIELD, FACING THE FRONT, ADHERE A YELLOW GENERAL DANGER LABEL (LAB52) CP03. CENTERED BETWEEN THE GENERAL DANGER LABELS ADHERE AN INTERNATIONAL "HOT" LABEL (LAB100) CP03.
- 12) ON THE INNER RIGHT SIDE SAFETY SHIELD BRACKET ADHERE AN ARM ENTANGLEMENT LABEL (LAB51) CP03.
- 13) THE ADDITIONAL FEED TABLE BASE SECTIONS WILL BE ADDED BEFORE SHIPPING.

