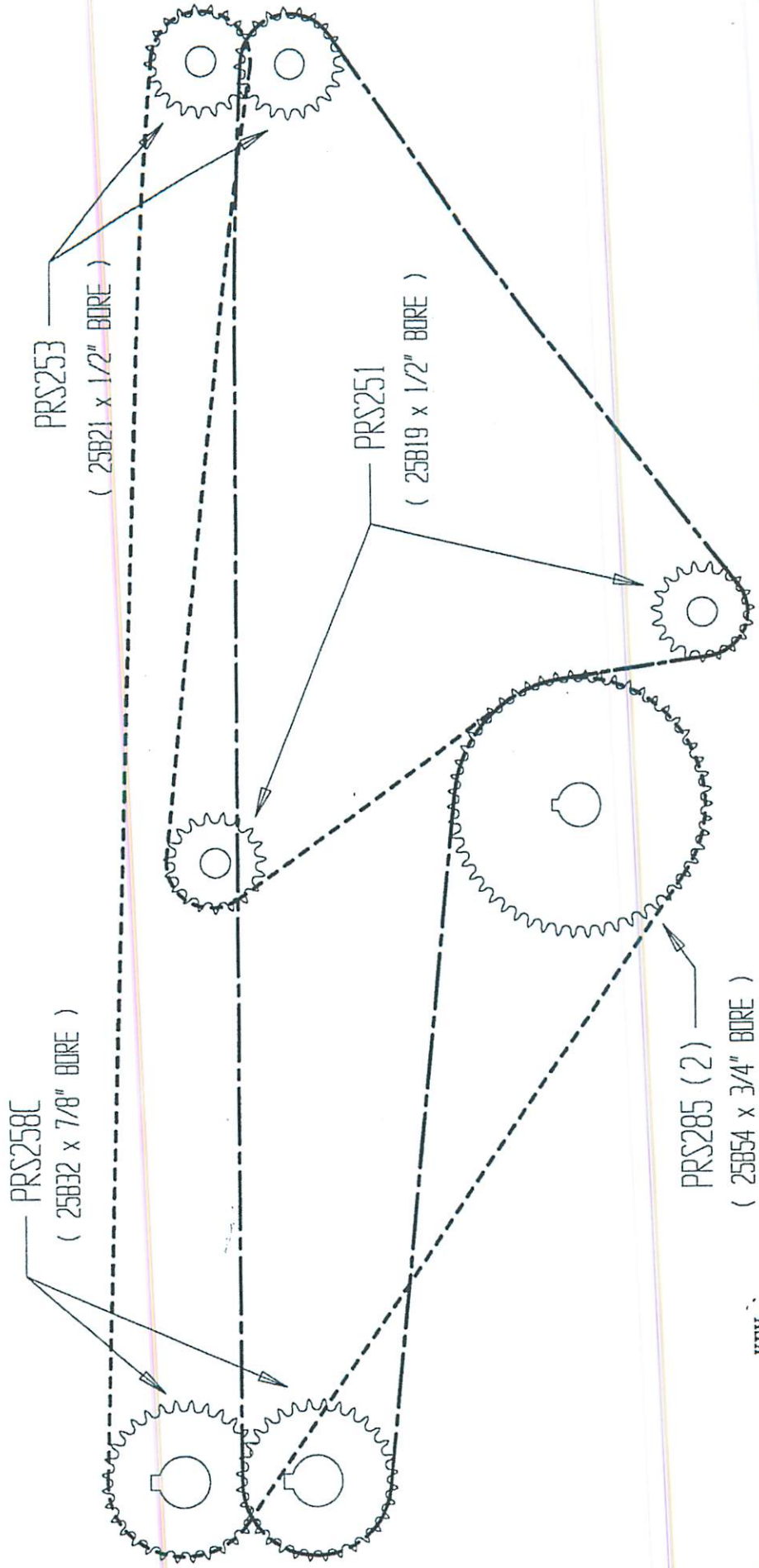


THIS DRAWING NOT TO SCALE

INSIDE (TOP) CHAIN = 70"
 OUTSIDE (BOTTOM) CHAIN = 59 3/4"



PRS258C
(25B32 x 7/8" BORE)

PRS253
(25B21 x 1/2" BORE)

PRS251
(25B19 x 1/2" BORE)

PRS285 (2)
(25B54 x 3/4" BORE)

KEY:

——— OUTSIDE (BOTTOM) CHAIN

- - - - INSIDE (TOP) CHAIN

HS25 CHAIN ROUTING