

Blowing fuses as soon as we turned on the bottom roll.

To find the problem:

The usual suspect when you blow heater fuses as soon as you turn the heat on is the relay (PRR251) or the slip ring (PRS001A)

If you remove the heater wires from behind the slip ring you can test it.

You should have continuity through the heater and no continuity from each heater wire to ground

If the heater tests good, unplug the large wires from the other side of the slip ring, put some fuses in it, they can be any value as the heater is unplugged .

Turn on the heat, if the fuses blow you have a bad relay, if it doesn't then you have a bad slip ring since the heater tested good and relay tested good.

Recommend replacing both as a shorted slip ring is really hard on the relay.