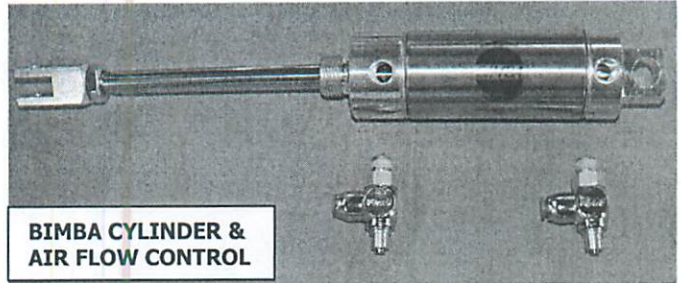
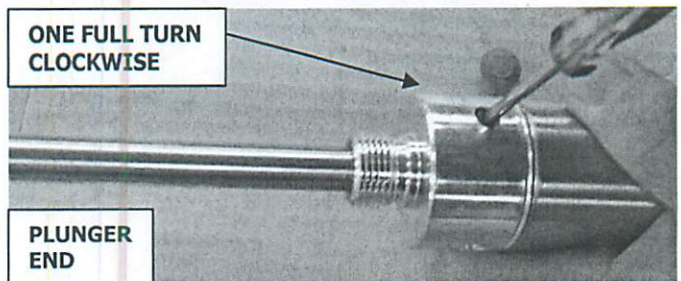


HD 38/60 INDUSTRIAL SERIES AIR SYSTEM: BIMBA CYLINDERS 2019

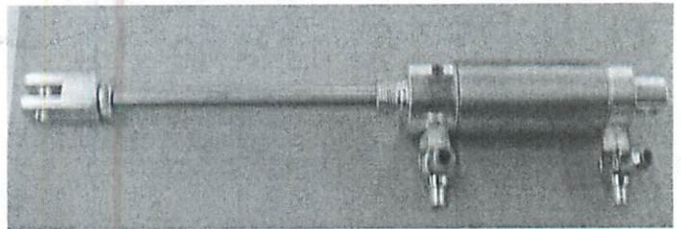
- 1) REMOVE THE PLASTIC COVERING FROM (4) BIMBA AIR CYLINDERS WITH EXTENSION (H356 200.4) AS15. REMOVE HOLE PLUGS FROM ALL (4) BIMBAS, IF THEY HAVE PLUGS. REMOVE PLASTIC FROM (8) FLOW CONTROL FQP2 BIMBA 1/8 PT (PRA040) RACK 6. SET AIR FLOW CONTROLS ASIDE.



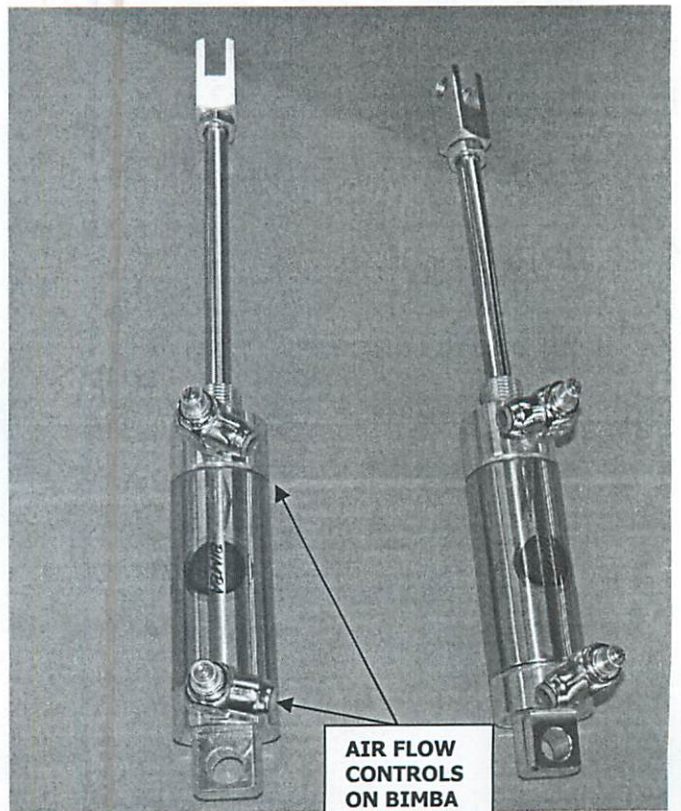
- 2) DESIGNATE (2) BIMBA AIR CYLINDERS FOR THE "REAR" PULL ROLL LOCATION AND (2) FOR THE "FRONT" LAMINATING LOCATION. USE A SMALL SCREWDRIVER TO TURN THE AIR FLOW REGULATOR SCREW, ON THE OPPOSITE SIDE OF THE BIMBA THREADS, ONE 360 DEGREE COMPLETE TURN CLOCKWISE.



- 3) ADD PIPE SEALER CLOCKWISE ON ALL (8) AIR FLOW CONTROL THREADS. SECURE (4) AIR FLOW CONTROLS INTO THE PLUNGER END OF THE BIMBAS. ***ALIGN AIR FLOW CONTROLS TO FACE INWARD ON ALL BIMBAS, AWAY FROM SIDE PANEL. USE WRENCH TO TIGHTEN.



- 4) WITH PIPE SEALER WITH TEFLON CLOCKWISE ON OUTER THREADS OF AIR FLOW CONTROLS, SECURE (4) AIR FLOW CONTROLS TO THE LOWER BIMBA AIR CYLINDERS. ***ALIGN AIR FLOW CONTROLS TO FACE INWARD. USE A WRENCH TO TIGHTEN THE AIR FLOW CONTROL. DON'T STRIP THE THREADS.



- 5) INSERT A 1/2 X 1 1/4 SHOULDER BOLT THROUGH THE LOWER BIMBA AIR CYLINDER, INSERTED FROM THE AIR FITTING SIDE.
- 6) WITH THE BELT SANDER, TRIM A FLAT SECTION ON (4) 1/2" STOP COLLARS (PRC096) AS09 TO AVOID BINDING ON CYLINDER AND SO YOU CAN REACH THE SET SCREW. PLACE STOP COLLAR ON INNER SHOULDER BOLT WITH SET SCREW OUTWARD AND ACCESSIBLE.
- 7) THREAD PLUNGER NUT AND CONNECTOR ALL THE WAY DOWN ON ALL (4) BIMBAS.
- 8) WHEN SECURING THE ASSEMBLED BIMBA AIR CYLINDERS TO SIDE PANEL, THREAD SHOULDER BOLT THROUGH SIDE PANEL. ON THE INNER SIDE PANEL SECURE WITH A 3/8-16 ACORN NUT.

