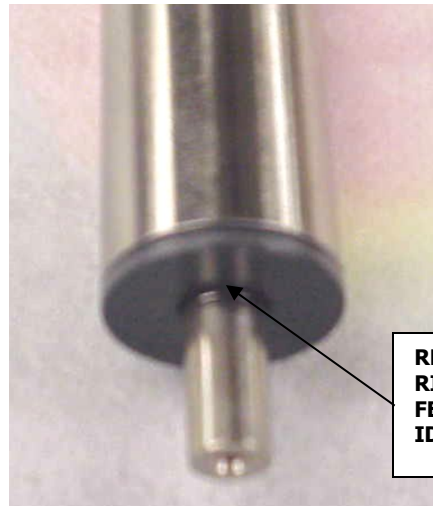


H20 IDLER TUBE ASSEMBLY

- 1) THE H20 LAMINATOR USES A TOTAL OF (4) IDLER TUBES. THREE OF THESE IDLER TUBES ARE THE SAME LENGTH, AND THE FOURTH IDLER TUBE, WHICH IS LONGER THAN THE OTHER THREE, IS USED ON THE FEED TABLE ASSEMBLY. PREPARE IDLER TUBES AS FOLLOWS.
- 2) TAP (6) NYLATRON STYLE IDLER BEARINGS (PRB086A), ONE EACH INTO THE ENDS OF THE (3) IDLER TUBES (H20 052.4).
- 3) SLIDE A FEED TABLE IDLER SHAFT (PFT20 008.4) THROUGH THE NYLATRON STYLE IDLER BEARINGS ON ONE OF THESE IDLER TUBES. SET THIS ASSEMBLY ASIDE.
- 4) TAP (2) NYLATRON STYLE IDLER BEARINGS (PRB086A) INTO THE ENDS OF THE LONGER FEED TABLE IDLER TUBE (PFT20 009.4).
- 5) INSERT AN IDLER SHAFT (H20 053.4) THROUGH THE NYLATRON BEARINGS OF THE FEED TABLE IDLER TUBE AND SECURE ON EITHER SIDE OF THE IDLER TUBE WITH (2) RETAINING RINGS (PRR191) SET IN IDLER SHAFT RECESS.
- 6) SET THE FEED TABLE IDLER TUBE ASIDE UNTIL NEEDED FOR FEED TABLE ASSEMBLY.
- 7) THE REMAINING IDLER TUBES WILL BE SECURED BETWEEN THE SIDE PANELS WITH CAM SHAFTS (H20 130.4). THE 1/2" STOP COLLARS (PRC096) ARE USED ON EITHER SIDE OF THE IDLER TUBE TO HOLD IN PLACE ON CAM SHAFT.



NYLATRON
BEARING
AND IDLER
TUBE



RETAINING
RING ON
FEED TABLE
IDLER SHAFT

