

3-2 ROLL GAP ADJUSTMENT

ECONOCRAFT 30"/50"

This laminator is equipped with the ability to adjust the size of the roller gap to accommodate substrates up to 1" thick. It is necessary to adjust this gap whenever substrates over 1/8" thick are to be laminated. Follow the steps below to adjust the roller gap.

- **DISCONNECT THE POWER**

- Locate the roller gap adjustment handle on the left side of the laminator.
- Locate the gap adjustment lock handles on the left front and right front panel.
- Locate roller pressure handle on the right side of the laminator.

STEP ONE : Be sure the roller pressure is off by rotating the roller pressure handle counterclockwise until the rollers are up and locked.

STEP TWO: Rotate both the left and right gap adjustment lock handles counterclockwise until loose. You will need to turn approximately one full turn.

STEP THREE: Grasp the gap adjustment handle with the left hand and rotate to raise and lower the gap height. Place the gap adjustment spacer block that is supplied with the laminator along with the substrate that is to be laminated (or item of equal thickness) between the top and bottom rollers. The spacer block should be placed on top of the substrate while between the rollers. Rotate the gap adjustment handle until the top roller rests on top of the spacer block.

STEP FOUR: Rotate the left and right gap adjustment lock handles clockwise until they are tight. This will lock the top rubber roller at the correct height to laminate the substrate.

STEP FIVE: Turn the drive switch OFF and lock the safety shield into position. Plug in the machine. Place the machine in reverse and turn the drive switch on, slowly backing out the gap gauge block and the substrate until they are free from the rollers. Turn the drive switch OFF. Place the forward/reverse switch in the forward position. Unlatch the feed tray, lift the safety shield, and remove the gap gauge block and substrate.

STEP SIX: Be sure the roller pressure is on by rotating the roller pressure handle clockwise until the rollers are down and locked.