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When installing the clutch on the cut off cam shaft in a LEDCO Cutter the keyways will need to be straight up when the clutch is in the home position



When installing a clutch on a new shaft you simply align the clutch and the woodruff key grooves and then drill and pin it.

When using the existing shaft you will need to align the clutch using the spline adjustment.

On the clutch there is a snap ring that holds the concentric stop up against the metal plate of the clutch.

Using a small screwdriver, snap that ring out of its groove and slide it all the up against the chrome hub of the clutch.

**DO NOT REMOVE THE SMALL SNAP RINGS AT EITHER END OF THE CLUTCH!!**



Slide the concentric ring towards the chrome hub of the clutch until it is totally off of the splined part



You can now rotate the clutch until the keyways are in the straight up position.

Now slide the concentric ring back in the splined part with the stop up against the release dog.



Before you put the snap ring back in its groove, cycle the clutch several times to make sure it stops at the proper position

