

Roller Spring Pressure Settings

- A. Educator – 7 turns left Spring*, 5 turns right Spring*
After screw touches the spring
- B. *Premier 4 – Tighten 3 threads short of flush with the top of the bar
- C. *Professor -- Tighten till screw touches spring then 1 ½ turns
- D. XL27—Adjust until there is 3/8 of an inch between the 2 nuts
- E. XL44 – Adjust until the spring is ¾ inch between the washers on each end of the spring
- F. Compass – 13 full turns after the bolt contacts the spring on the right side , 11 on the left.
- G. *HD25 – 2 full turns after bolt touches spring
- H. *EP/EHR – Lower the roll(unlocked) tighten until bolt touches spring, then 1 ½ turns
- I. *HRD 44 – Drop roll, tighten bolts until they just touch the spring, then 1 more turn
- J. *Digital 42/60 “42” 1 ¾ spring length, “60” 1 13/16 spring length
- K. Heavy Duty 38/60 -- Done by air pressure, start at 35 lbs
- L. *H20 – Drop rolls, Turn bolt until it touches the spring, then 1 more turn
- M. *I-30 – Adjust to a spring length of 1 13/16ths rolls down, not locked

*** Spring pressure adjustments are done with the rolls down, but not in the locked position unless otherwise noted**