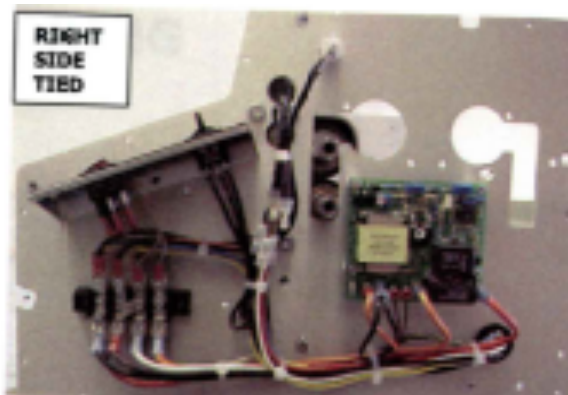


Replacing the heat control shaft/board on the LEDCO Educator Laminator

1. Remove the heat control knob and the right side plastic cover.
 2. Using a pair of pliers, carefully work the broken shaft out of the heat control. Look at the replacement shaft and you will see that the shaft has 2 small clips that will flex allowing it to snap out of the potentiometer on the heat board.
 3. Be careful when removing the old shaft Snap the new shaft in place.
 4. Replace the board and transfer the wires to the same connectors
 5. Replace the plastic side cover.
 6. Snap the shaft back into place
 7. Replace the side cover
 8. Turn the shaft counterclockwise until it stops.
 9. Install the knob on the shaft with the white line on the knob pointing at the first hash mark on the decal on the plastic cover
 10. Be sure to test the machine, set temp to 280 for 1.5 mil film, 265 for 3 mil.
- To replace the heat control board simply transfer the wires for the old board to the new boards same terminals. The board is held on by 4 phillips head screws



Heat control knob
shaft snaps in here