

Safety Circuit Issues Heating

When you say you have heat, Is the roller actually heating up or is the display just lit?

If there is a safety circuit issue it will look like the heat is working but when nothing else moves people assume it really is working and shut it off

They take a while to heat up.

You can verify it by leaving the heat on for 15 minutes or so. If it really does heat up (Above 100 degrees).

If it is not heating there is a safety switch on the feed table and one on the safety shield.

The feed table has to be all the way in and seated to trip the switch, take it out and reinstall it

The safety shield has to be all the way down.

There is a silver anti curl plate on the bottom of the safety shield that pivots.

If that pivots enough it will prevent the safety shield from going all the way down and tripping the safety switch on the left side., check that.

If it is heating and the motor is not running it is most likely the motor control board.

Remove the right side cover and the smaller circuit board is the motor control board.

With everything turned on and the motor engaged, that should have a green light lit on the board.

No light, needs a board.

Part number PRM 218d.