

DIGITAL 42 & 60 WIRING DIAGRAM

LEGEND

- A LOWER HEAT CONTROL
- B UPPER HEAT CONTROL
- C LOWER HEAT SHOE RELAY
- D UPPER HEAT SHOE RELAY
- E SAFETY SWITCH POWER RELAY
- F PROXIMITY SWITCH
- G 24V TRANSFORMER
- H MOTOR CONTROL
- J MAIN POWER BREAKER
- K 10" COOLING FAN
- L DRIVE MOTOR
- M TERMINAL BLOCK
- N RIGHT REAR PUSHBUTTON SAFETY SWITCH
- P MOTOR CONTROL POTENTIOMETER
- R RIGHT FRONT PUSHBUTTON SAFETY SWITCH
- S LEFT FRONT PUSHBUTTON SAFETY SWITCH
- T LEFT REAR PUSHBUTTON SAFETY SWITCH
- U FEED TABLE SAFETY SWITCH
- V 12 AMP FUSE (D-42), 20 AMP FUSE (D-60)
- W 5 AMP FUSE
- X 8 AMP SLO-BLO FUSE
- Y LOWER HEAT CARTRIDGE
- Z UPPER HEAT CARTRIDGE
- AA LOWER RTD HEAT SENSOR
- BB UPPER RTD HEAT SENSOR
- CC FAN SWITCH
- DD LOWER HEAT SWITCH
- EE UPPER HEAT SWITCH
- FF DRIVE POWER SWITCH
- GG FORWARD & REVERSE ROTARY SWITCH
- HH MOMENTARY REVERSE SWITCH
- JJ DRIVE POWER RELAY
- KK FAN POWER RELAY
- LL SECOND FAN FOUND ON DIGITAL 60

LINE LEGEND

- - - - = WHITE WIRE
- · - · = REQUIRED ONLY ON DIGITAL 60
- = STRIPED WIRE

